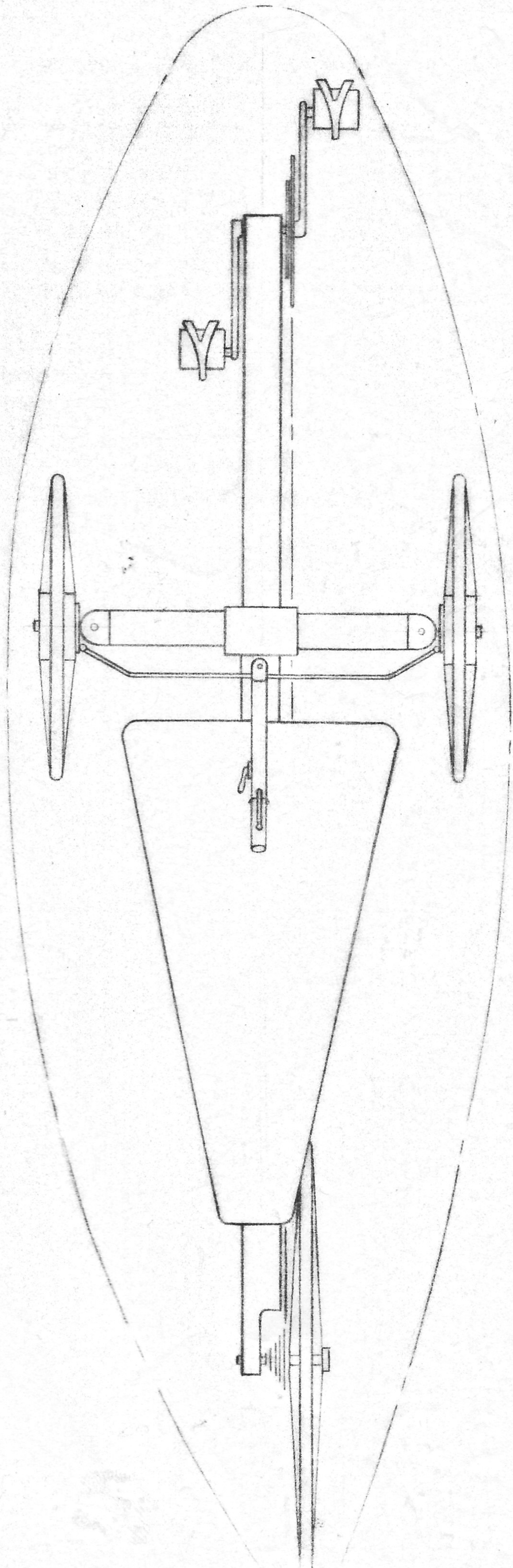


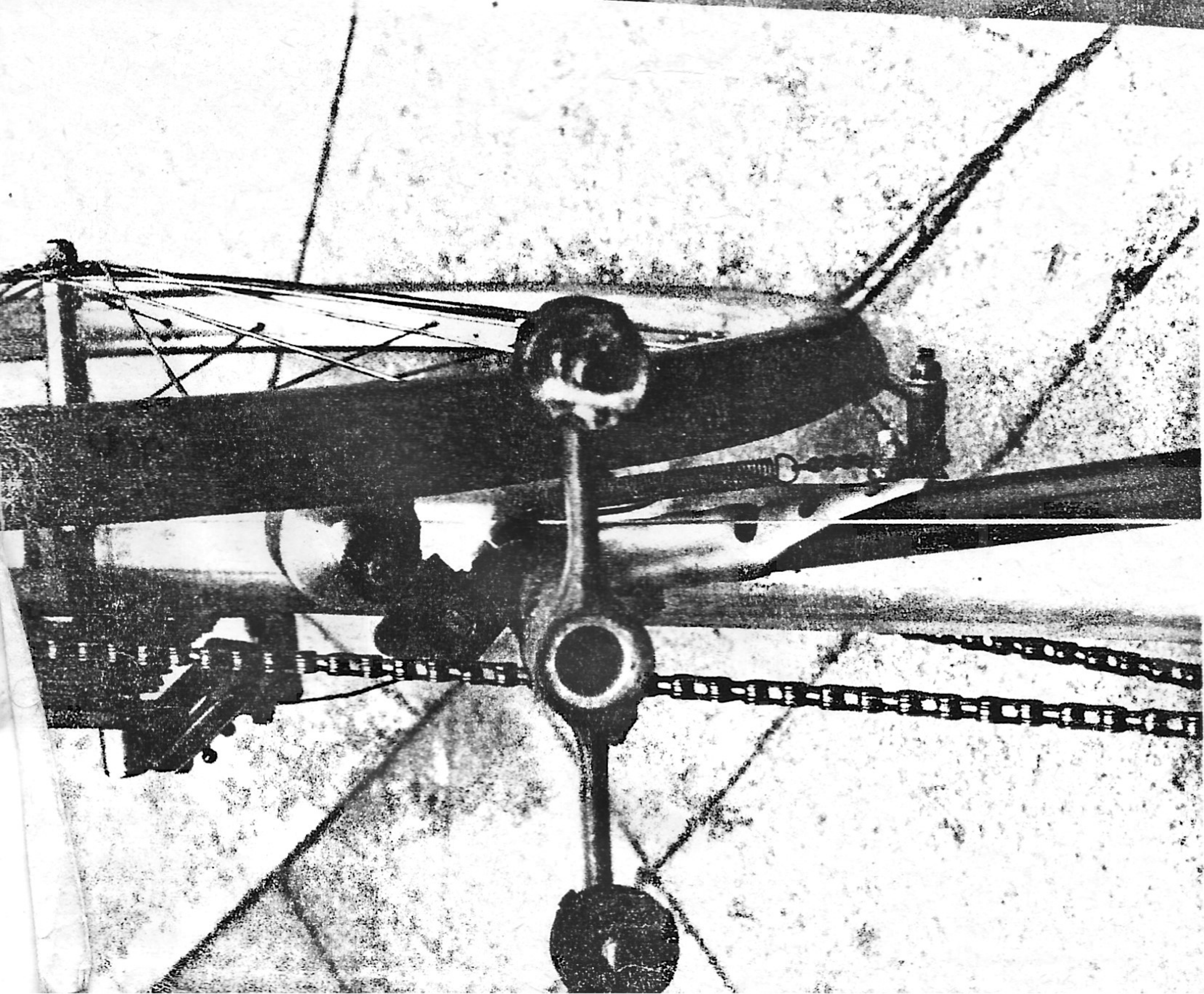
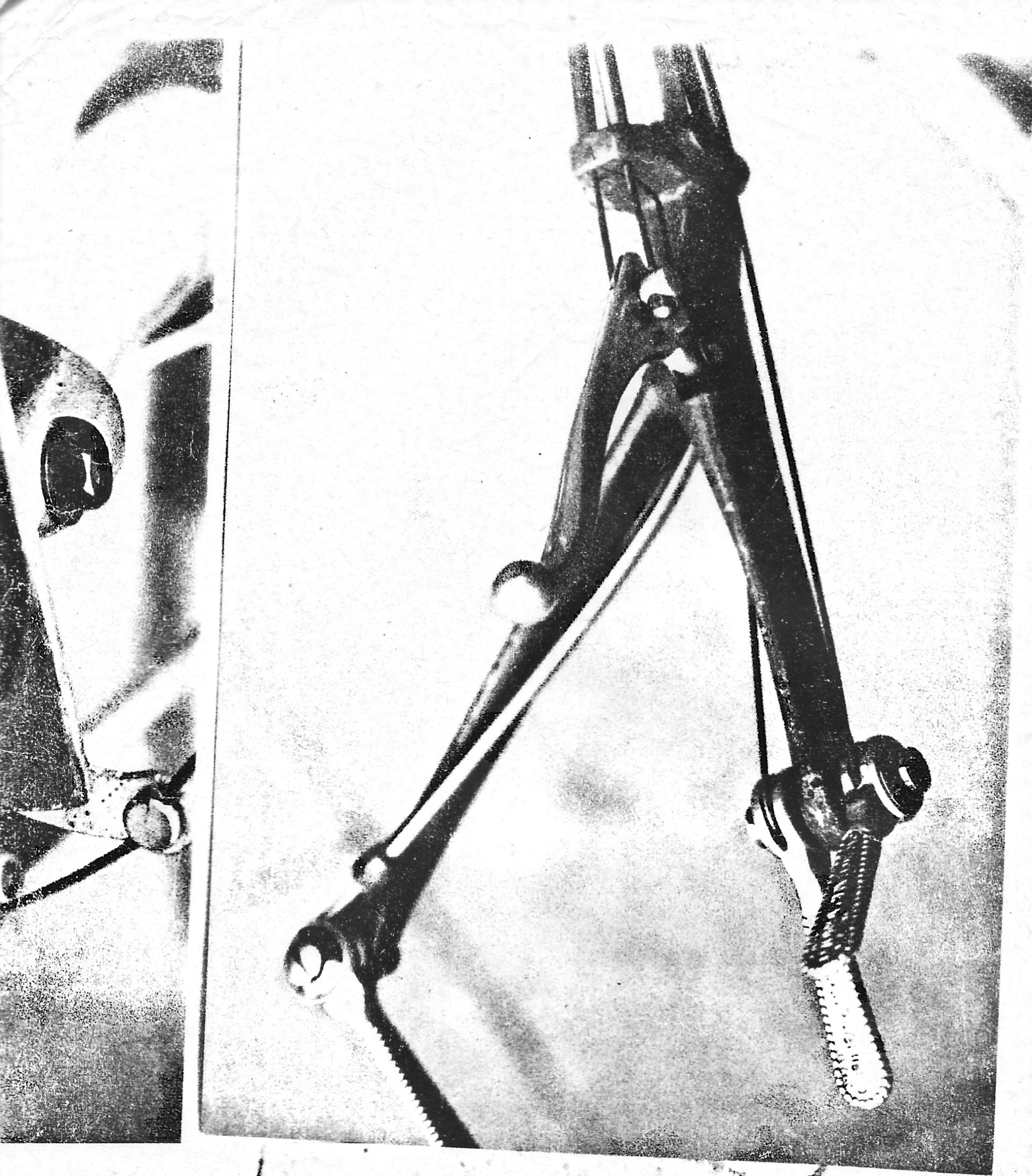
13 1/2" - 15 1/2"

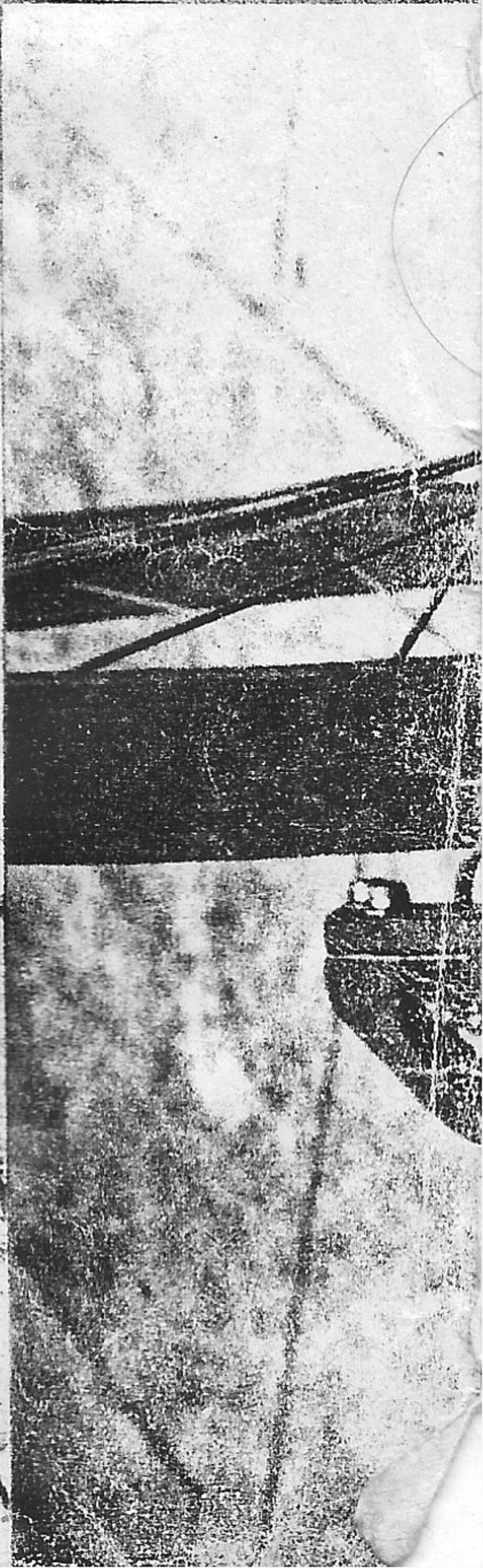
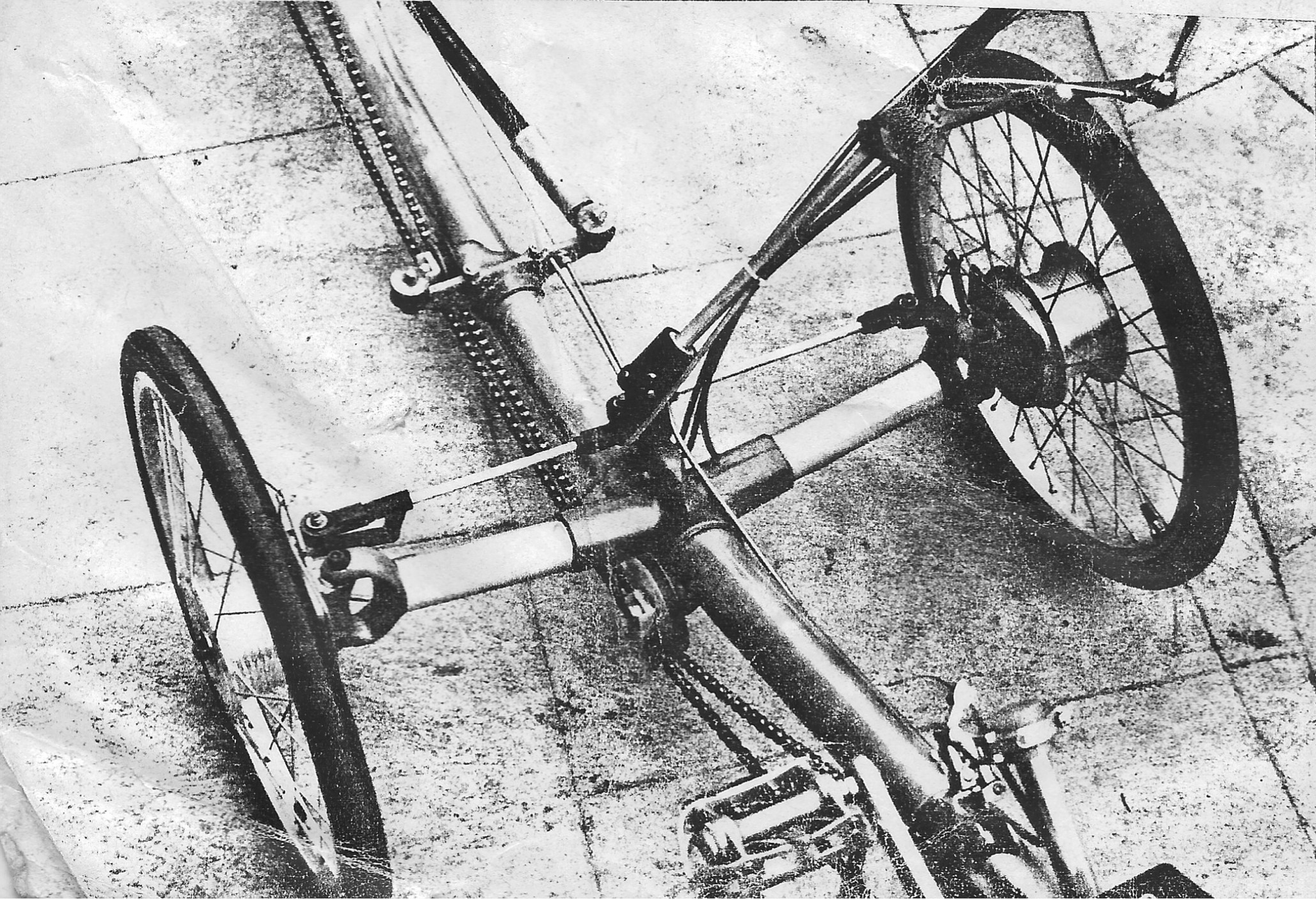
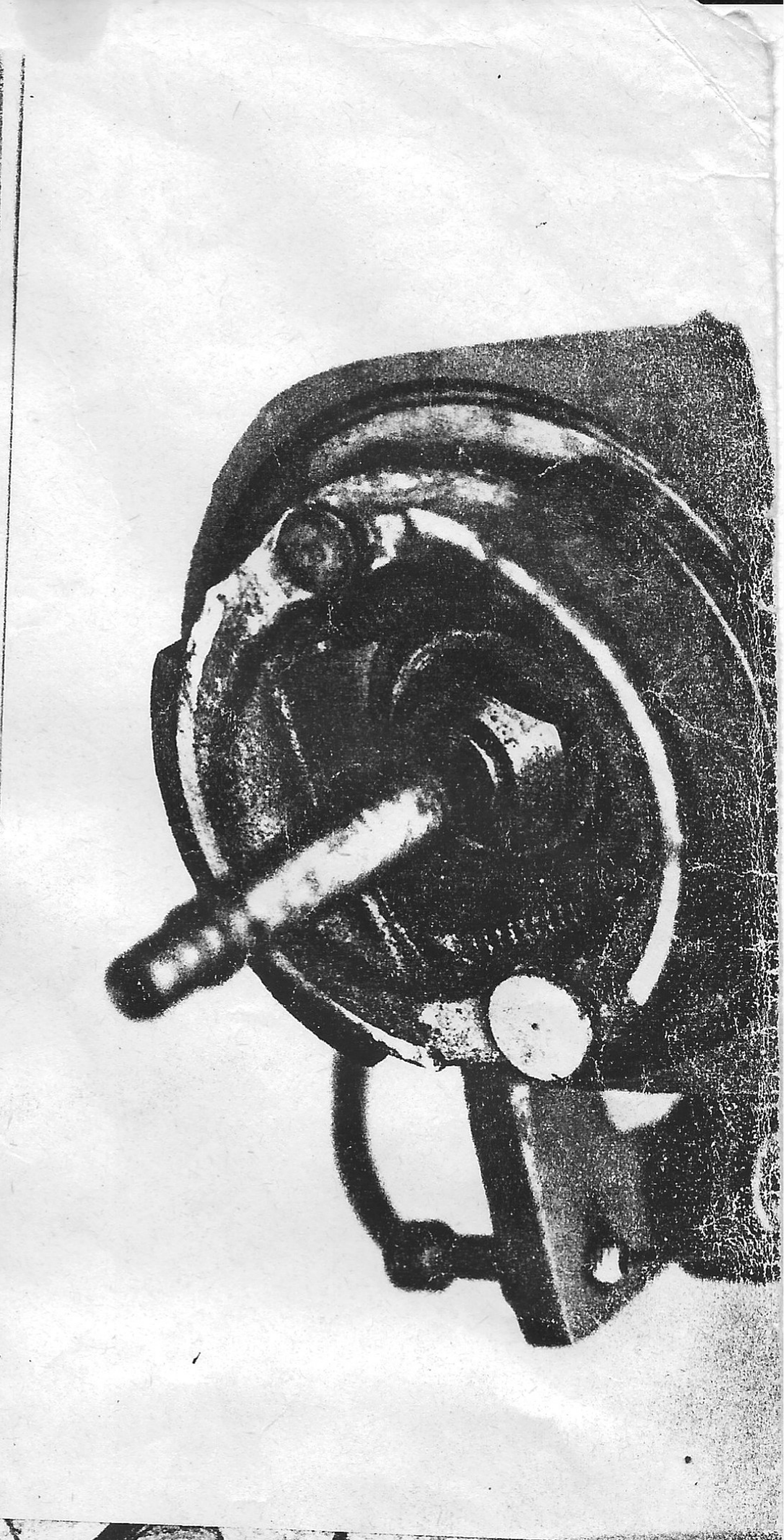
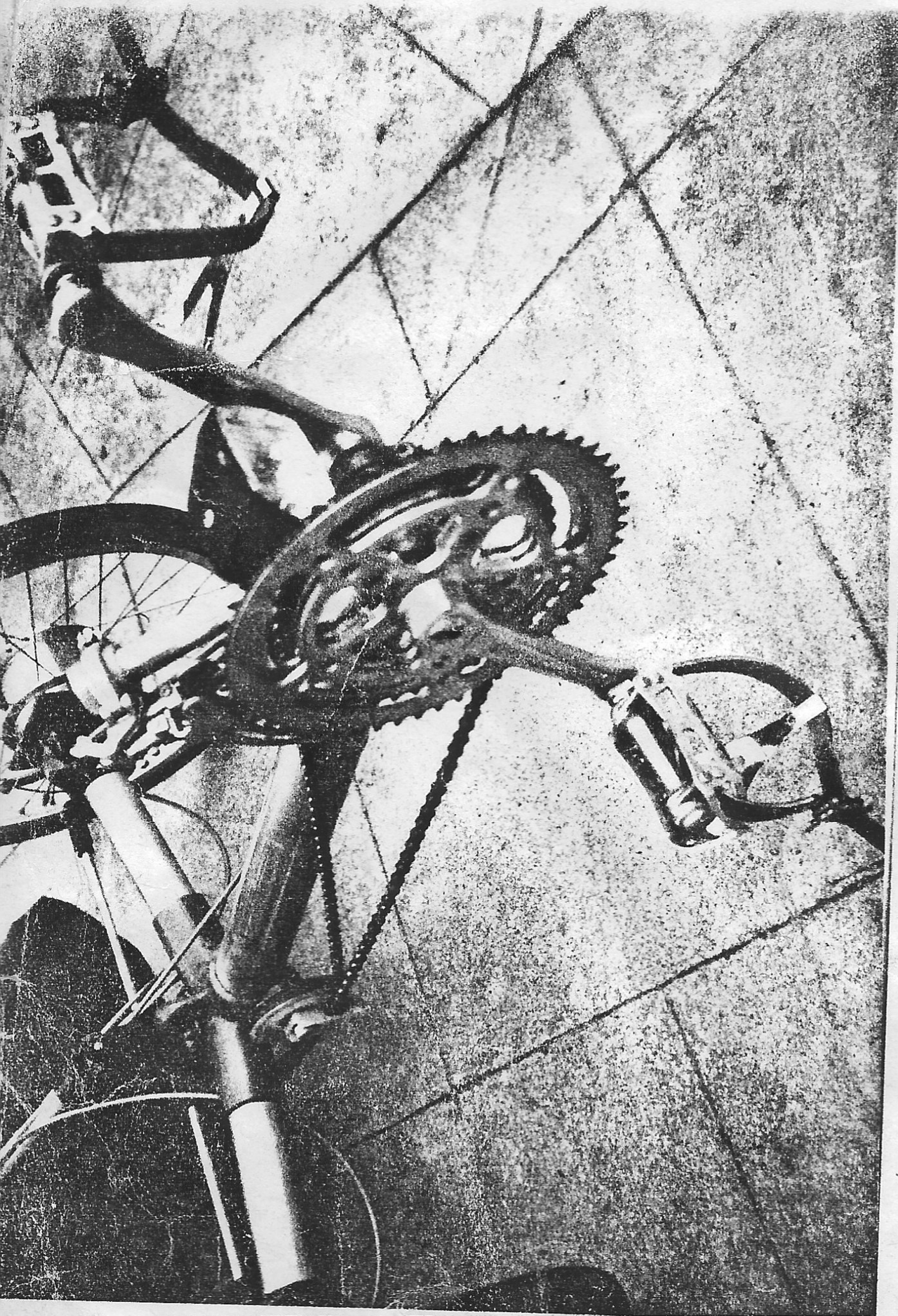
2 1/2 - 3" Ground Column

Mr. 3 for use of

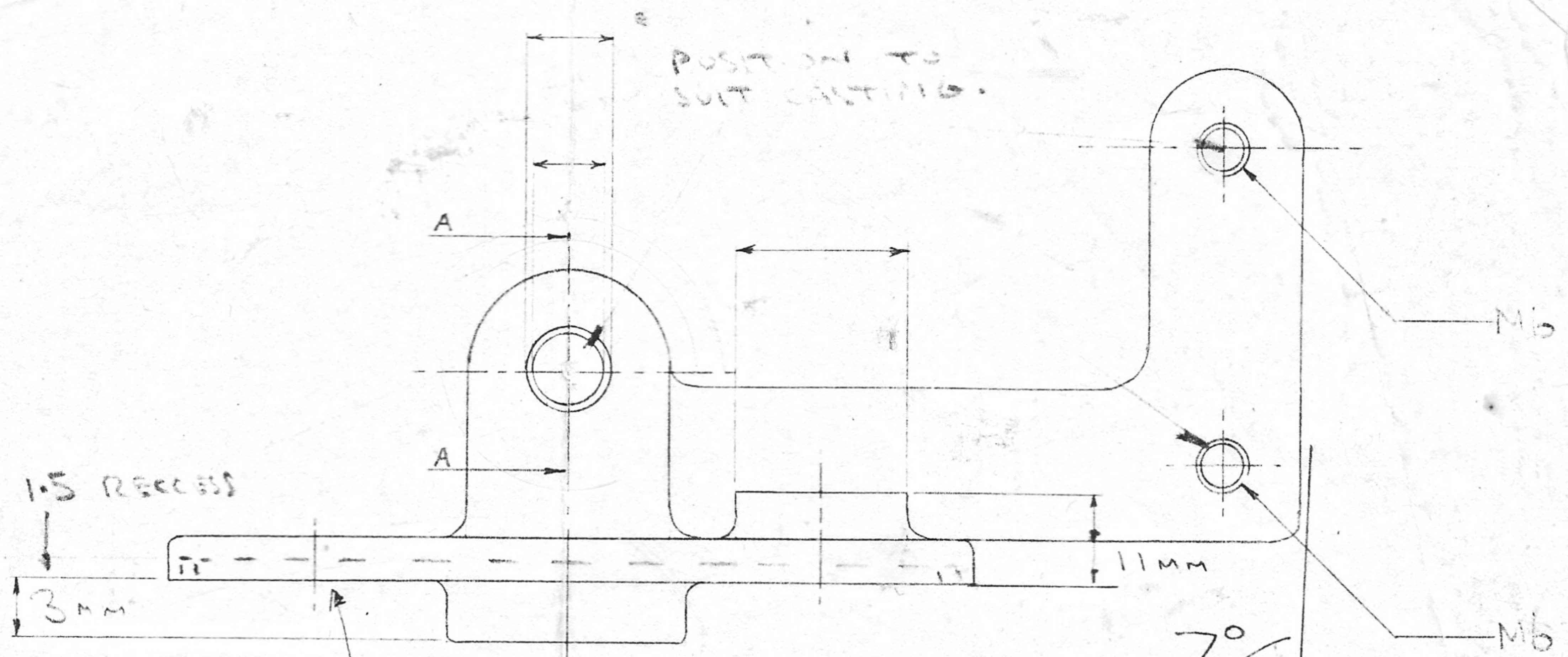


MR 3 For RBF only

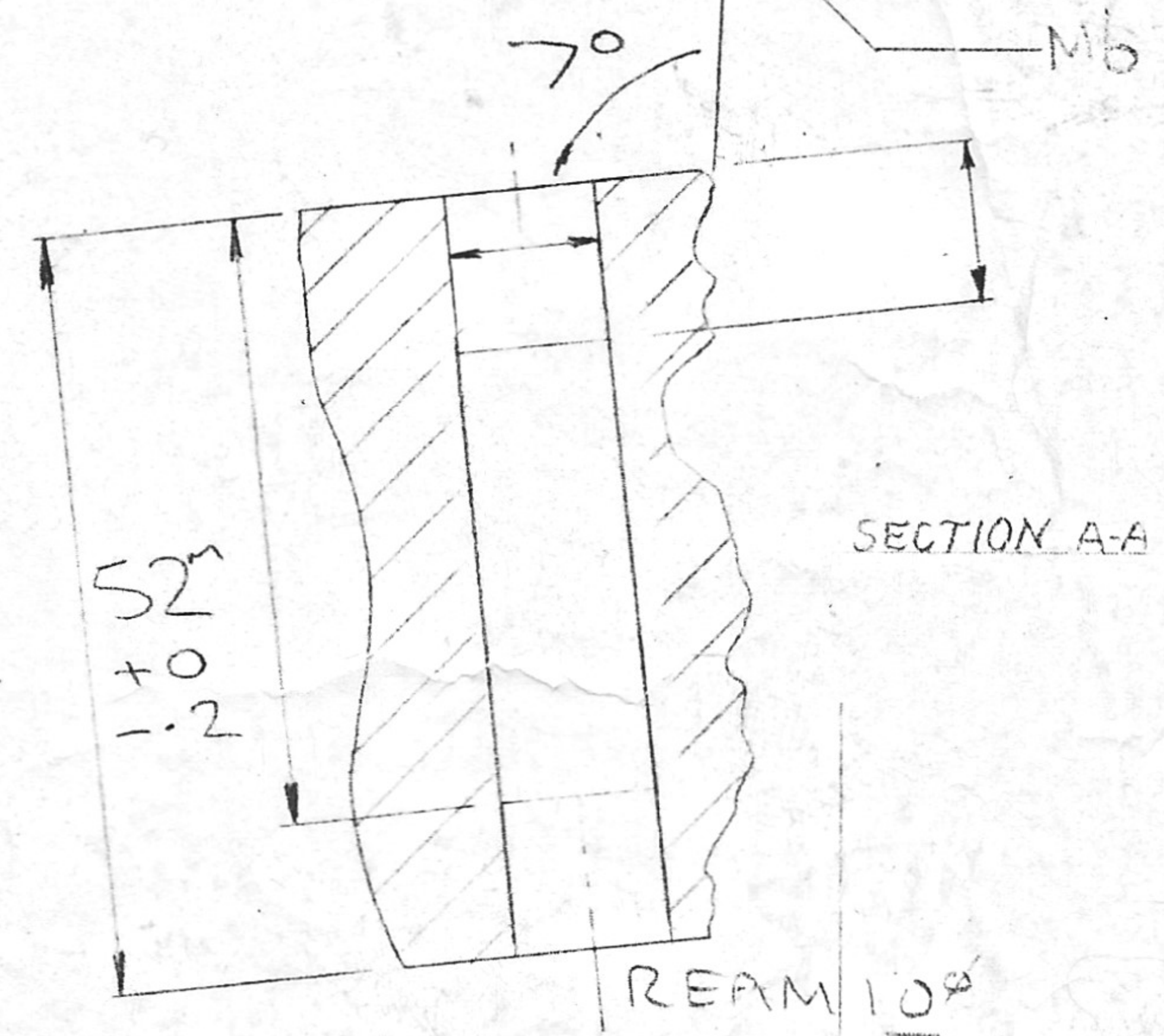




POSITION TO SUIT CASTING.

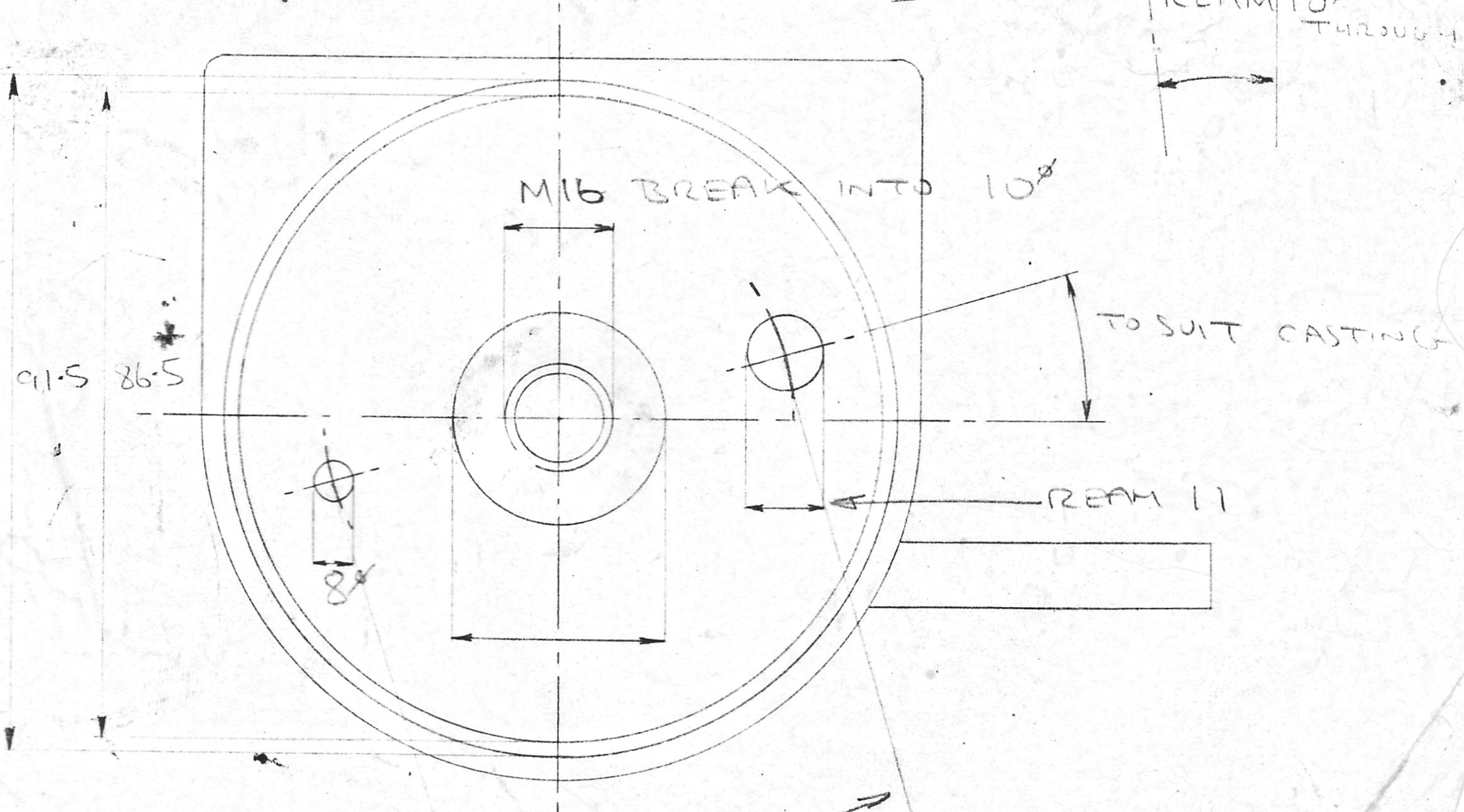


MIC TO CLEAN



SECTION A-A

* TO SUIT DRUMS.



M16 BREAK INTO 10

TO SUIT CASTING

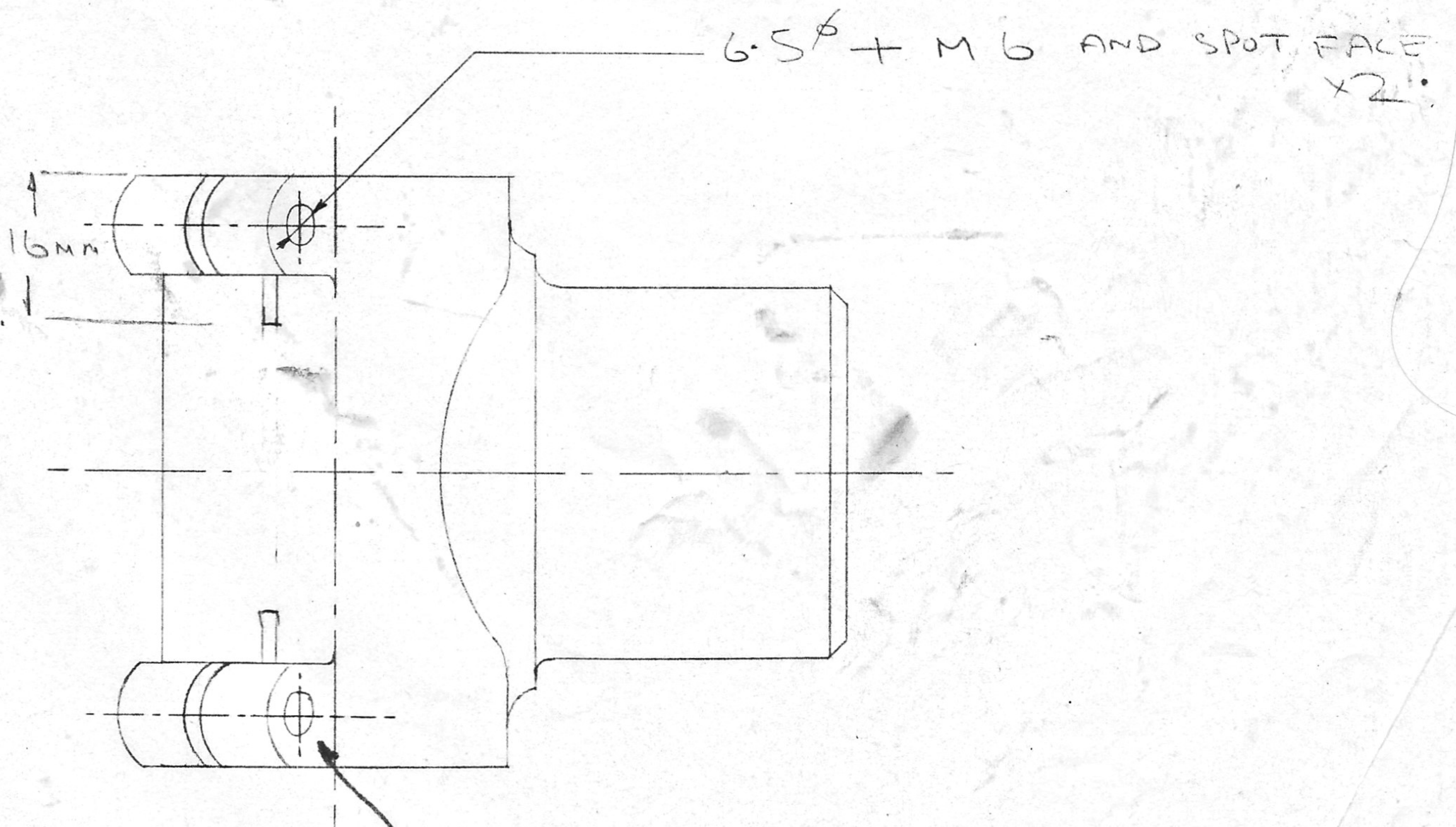
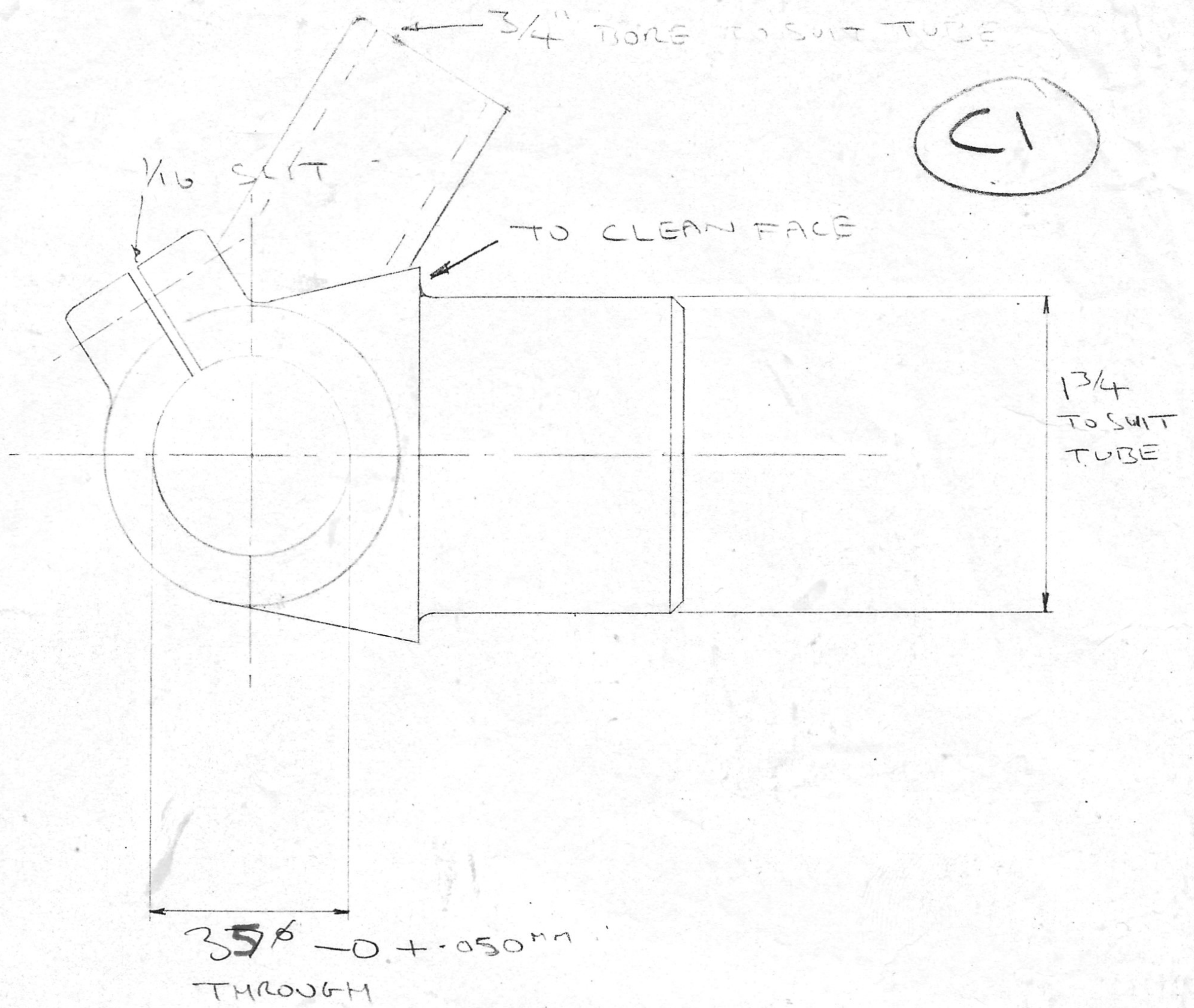
REAM 11

91.5 86.5

8

2 1/2 f

HUBS
1 GA LMG

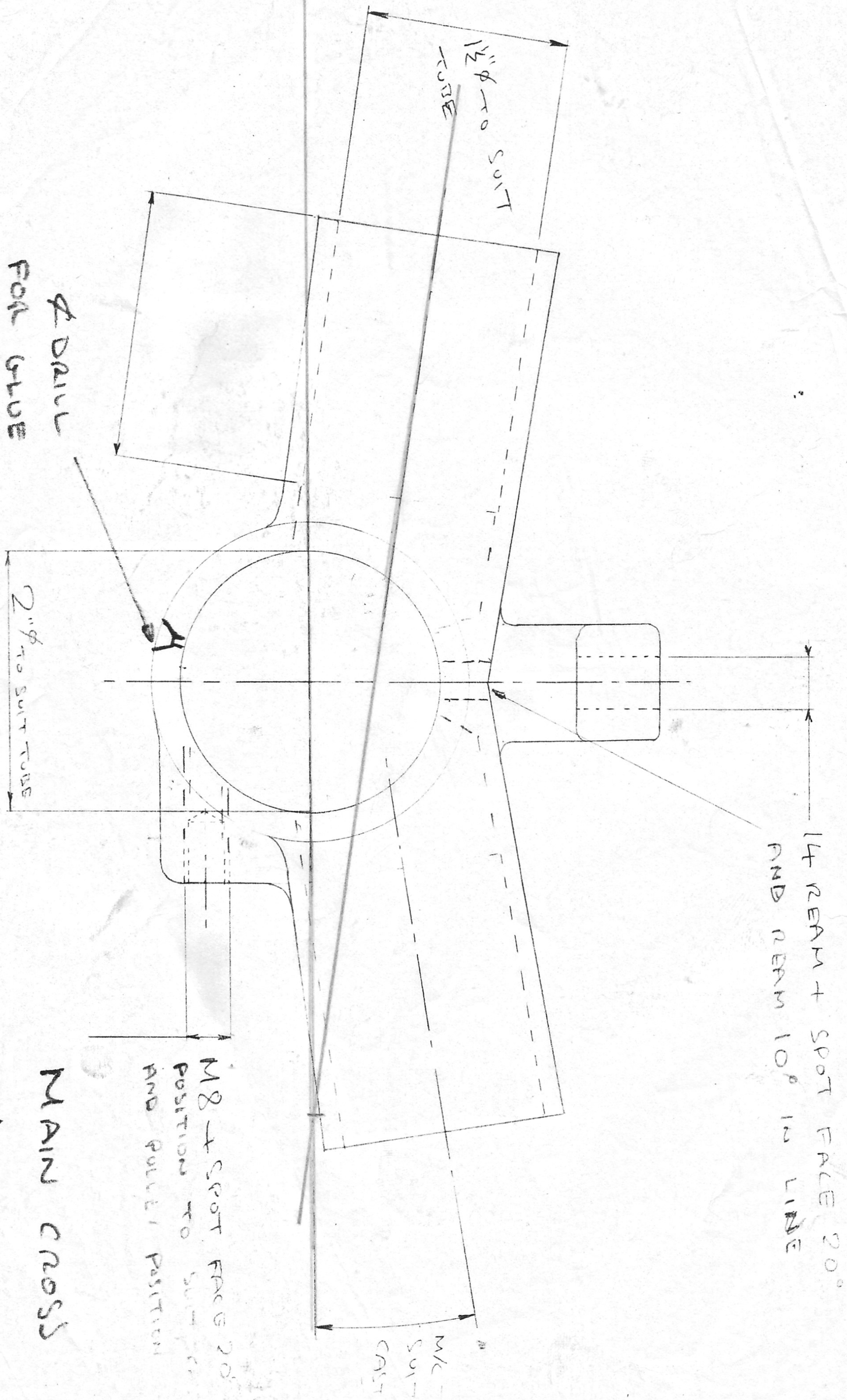


BOTTOM BRACKET?

FIT M6 STUDDS TO CLAMP

L M 6

C2



1/4 REAM + SPOT FACE 20°
AND REAM 10° IN LINE

1 1/2" φ TO SUIT
TUBE

φ DRILL
FOR GLUE

2" φ TO SUIT TUBE

M8 + SPOT FACE 20°
POSITION TO SUIT
AND POLICE POSITION

MAIN CROSS

LM6

M/C
SUIT
CAST

C-5

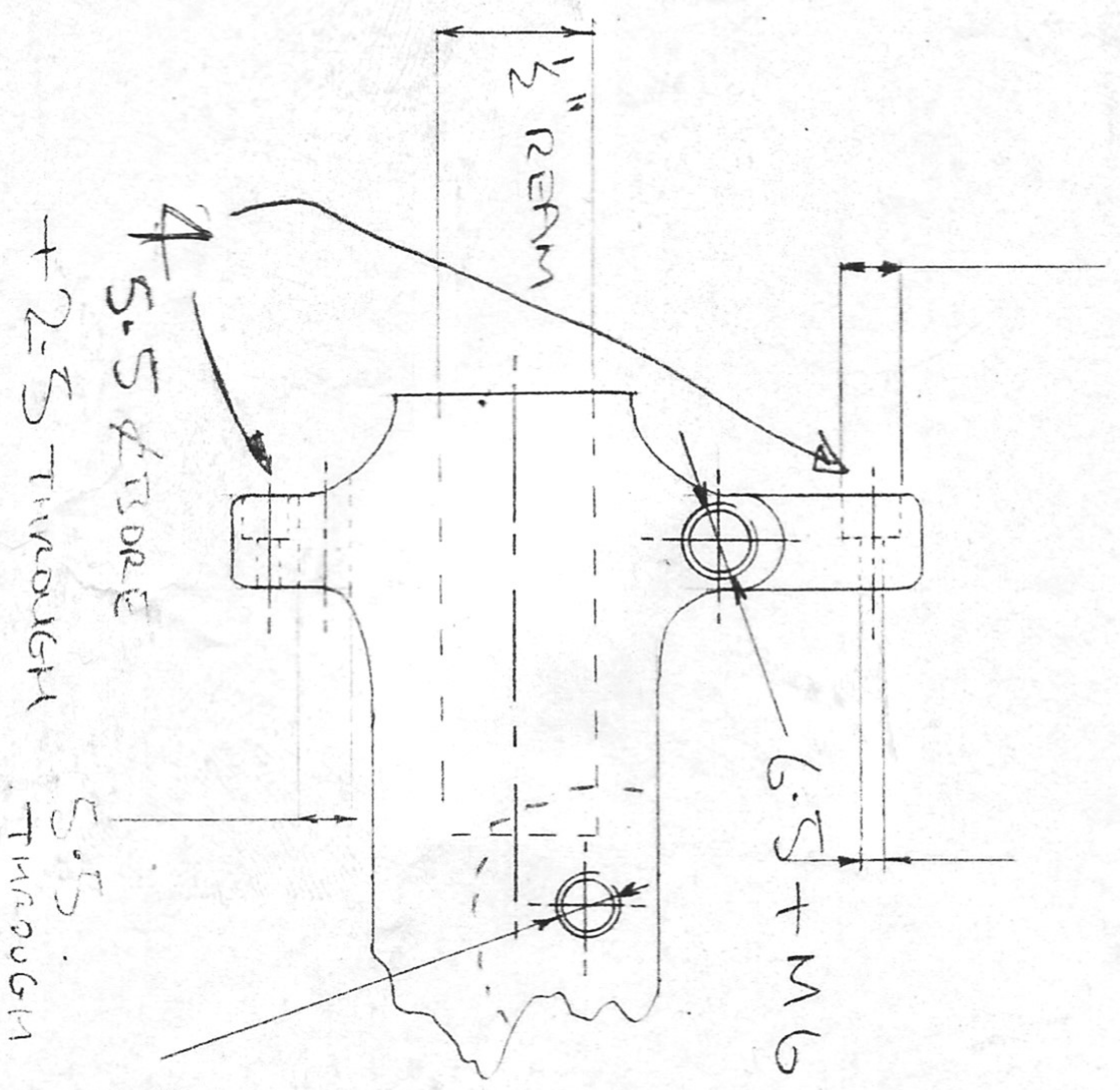
TO SUIT ISRAK G LEVER

1/16" SLIT

FIT MS STUD AND NYLON NUT TO RETAIN LEVER

STEERING HANDLE

1 LMG



MS POSITION TO SUIT BRAKE LEVER

5.5 & BORE + 2.5 THROUGH

5.5 DEEP & BORE

5.1 THROUGH

7.0 x 6.5

S.S & BORE + 2.5 THROUGH

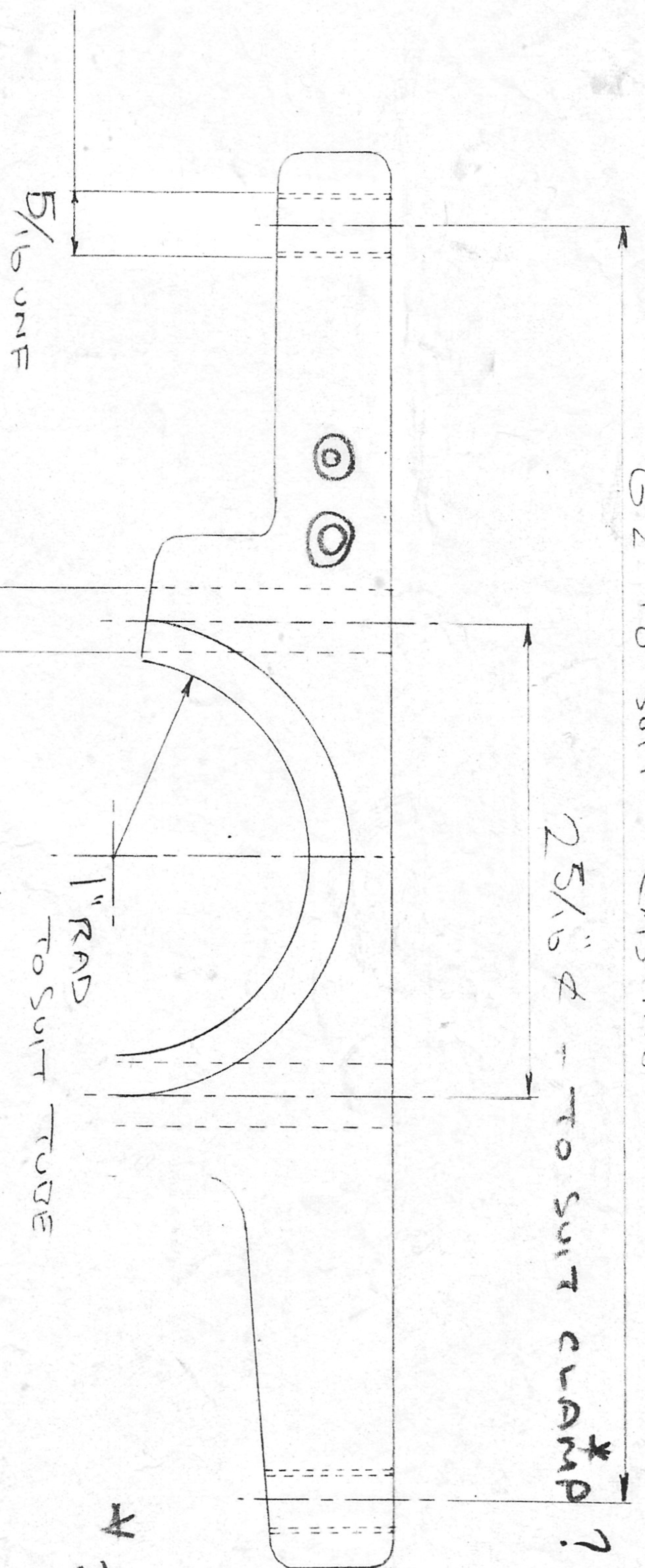
S.S THROUGH

G.S + M6 + SPOT FACE

(66)

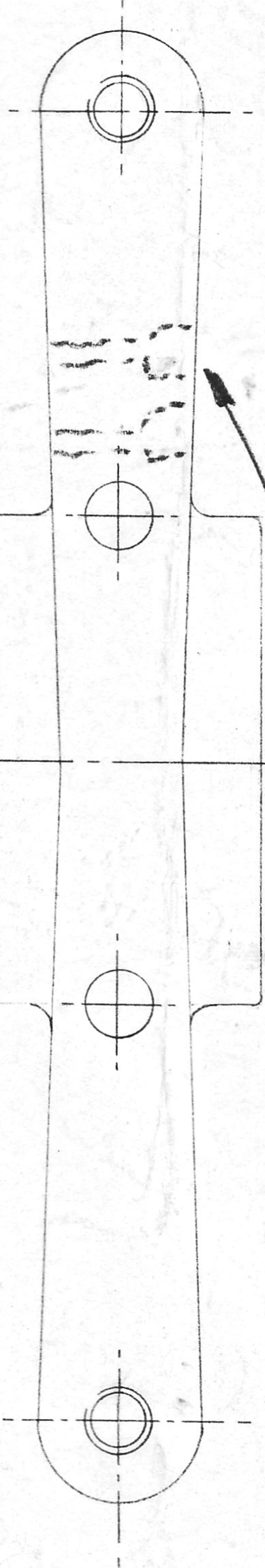
6 1/2" TO SUIT CASTINGS

2 5/16" ϕ - TO SUIT CLAMP ?



2" EXHAUST CLAMP

2.5.5" ϕ + 2.5" ϕ TAPER ON



M8 + SPOT FACE 20 ϕ

POSITION TO SUIT CASTING AND PULLEY POSITION

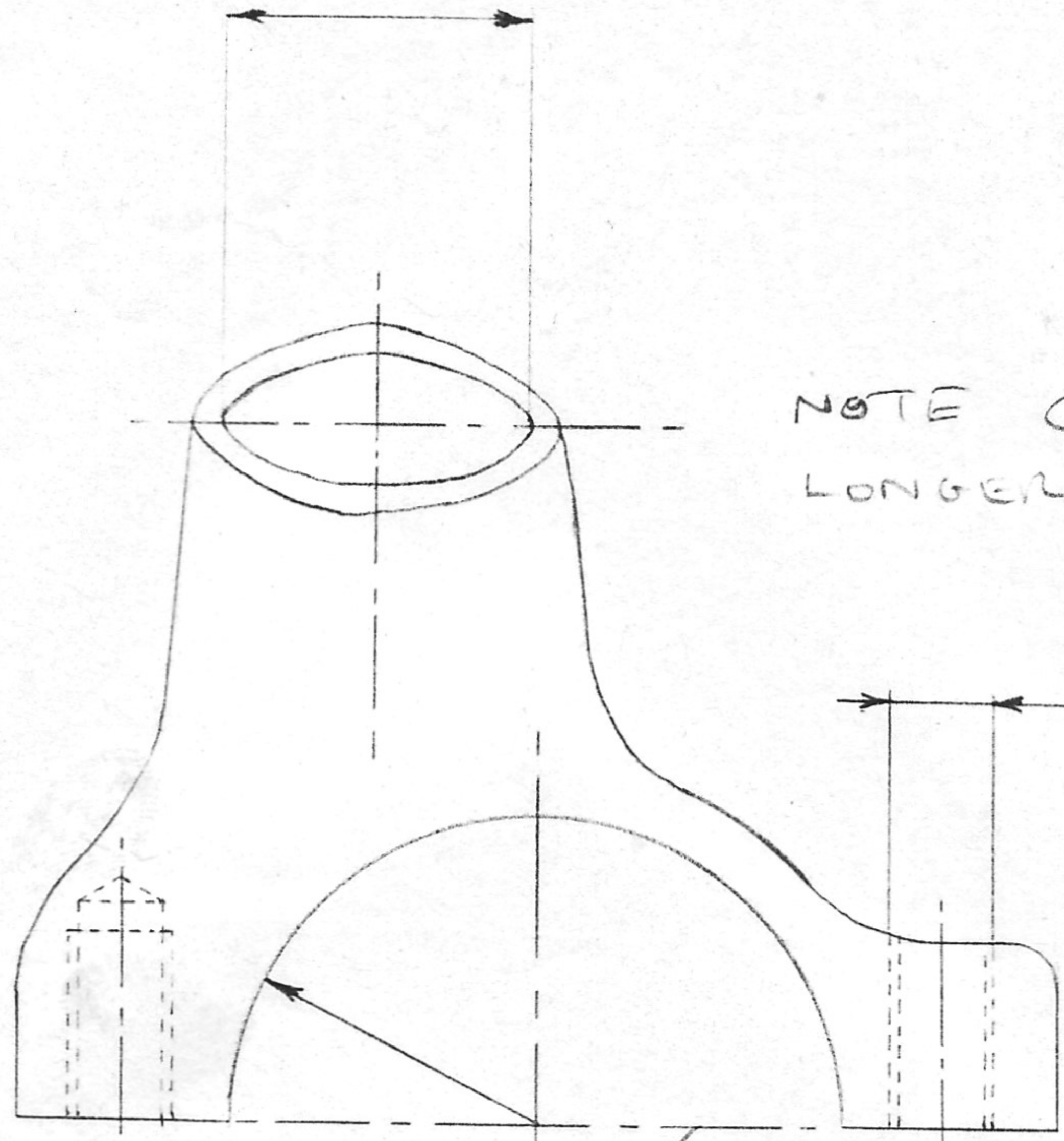
FRONT SEAT MOUNT
1 LMB

(C7)

1" ϕ TO SUIT TUBE

$$30 = 12$$

$$\frac{3.50}{12} \neq$$

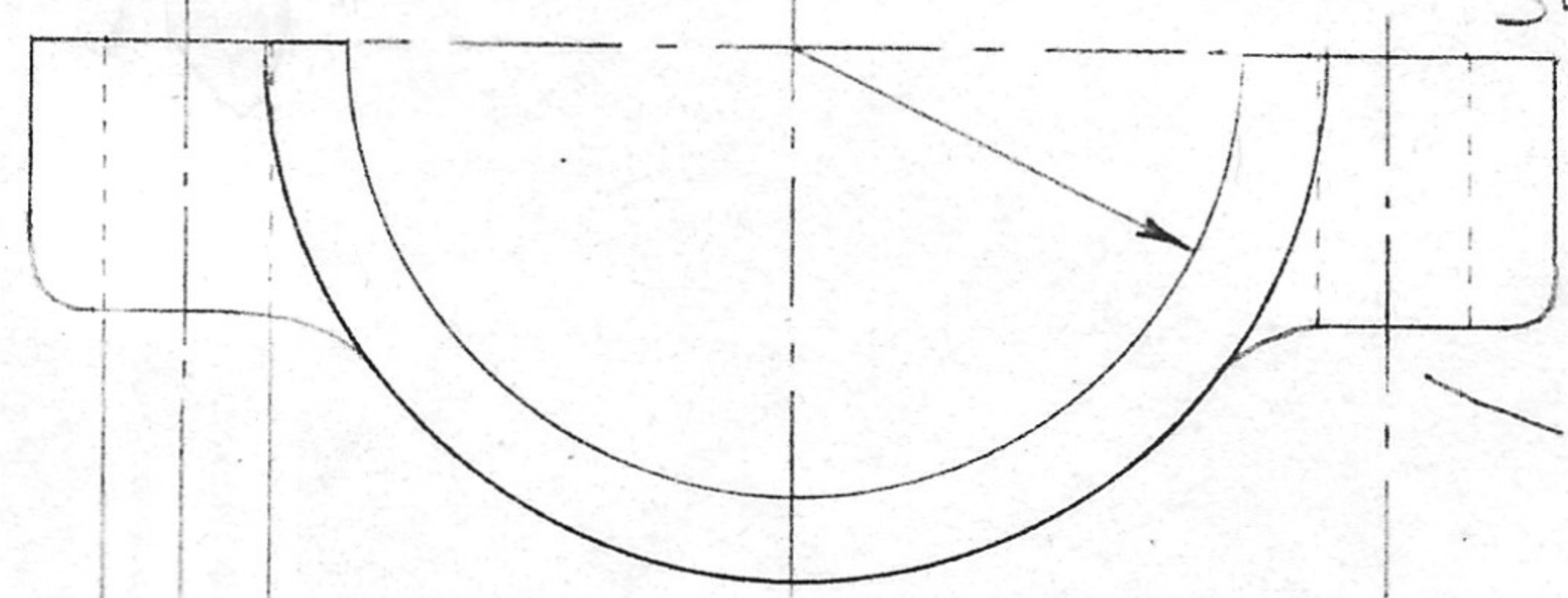


NOTE CASTING IS NO LONGER OFFSET.

USE STUDS TO CLAMP

BORE 2" ϕ TO SUIT TUBE BEFORE SLITTING

SLIT WITH 1/8" SAW

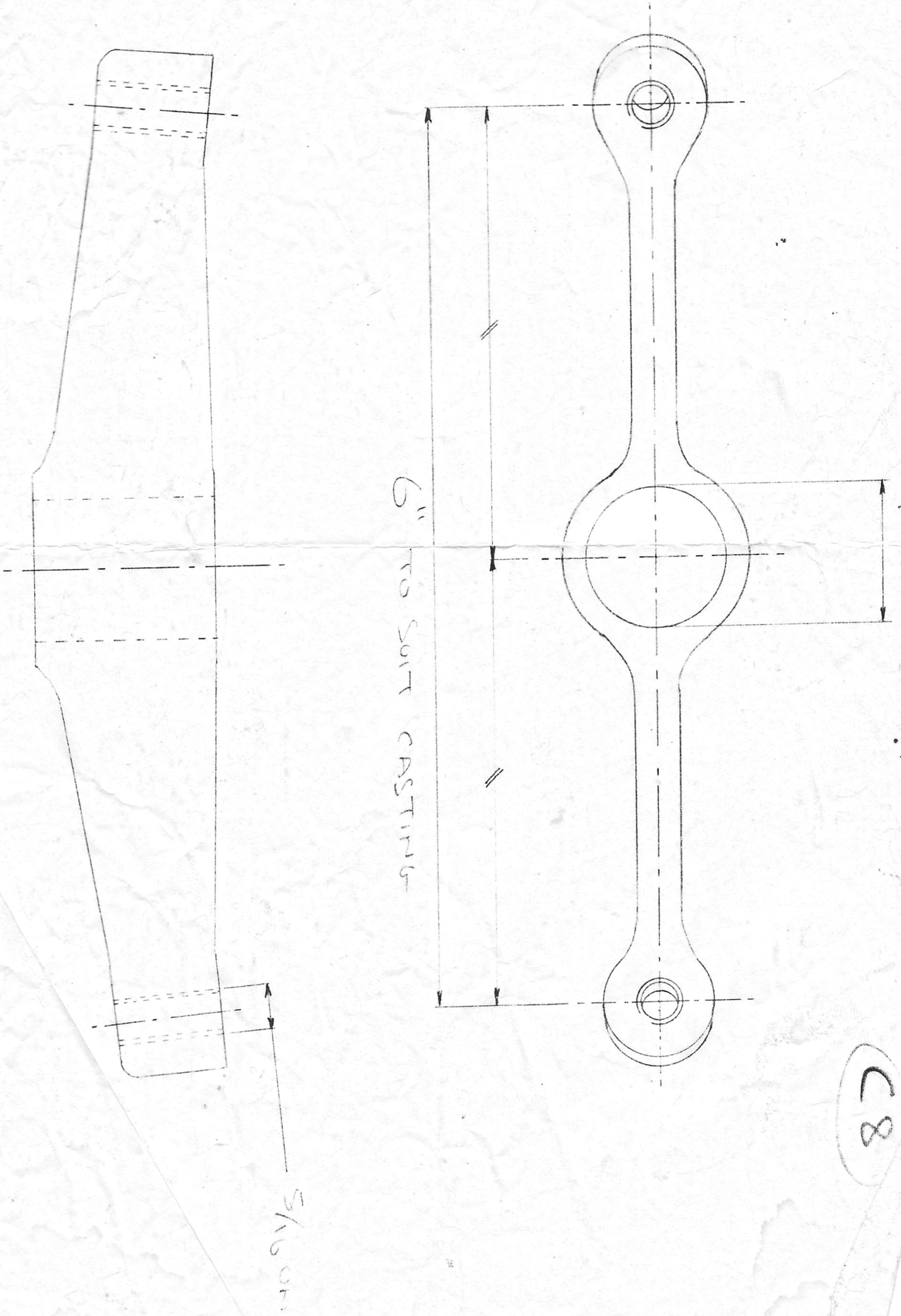


8.5 ϕ + SPOT FACE 20 ϕ

TO SUIT CASTING

REAR SEAT MOUNT UPPER

1 LMB

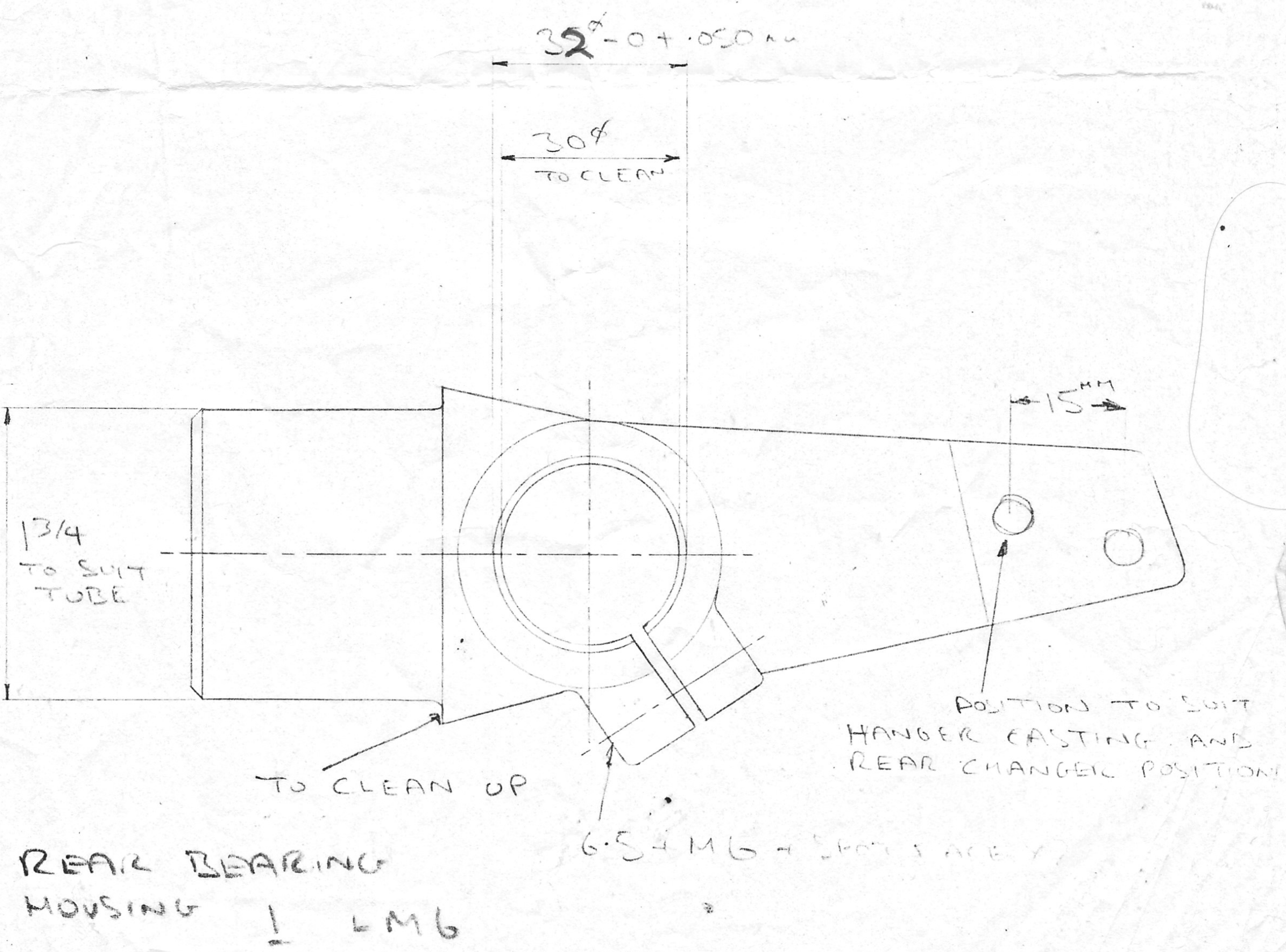
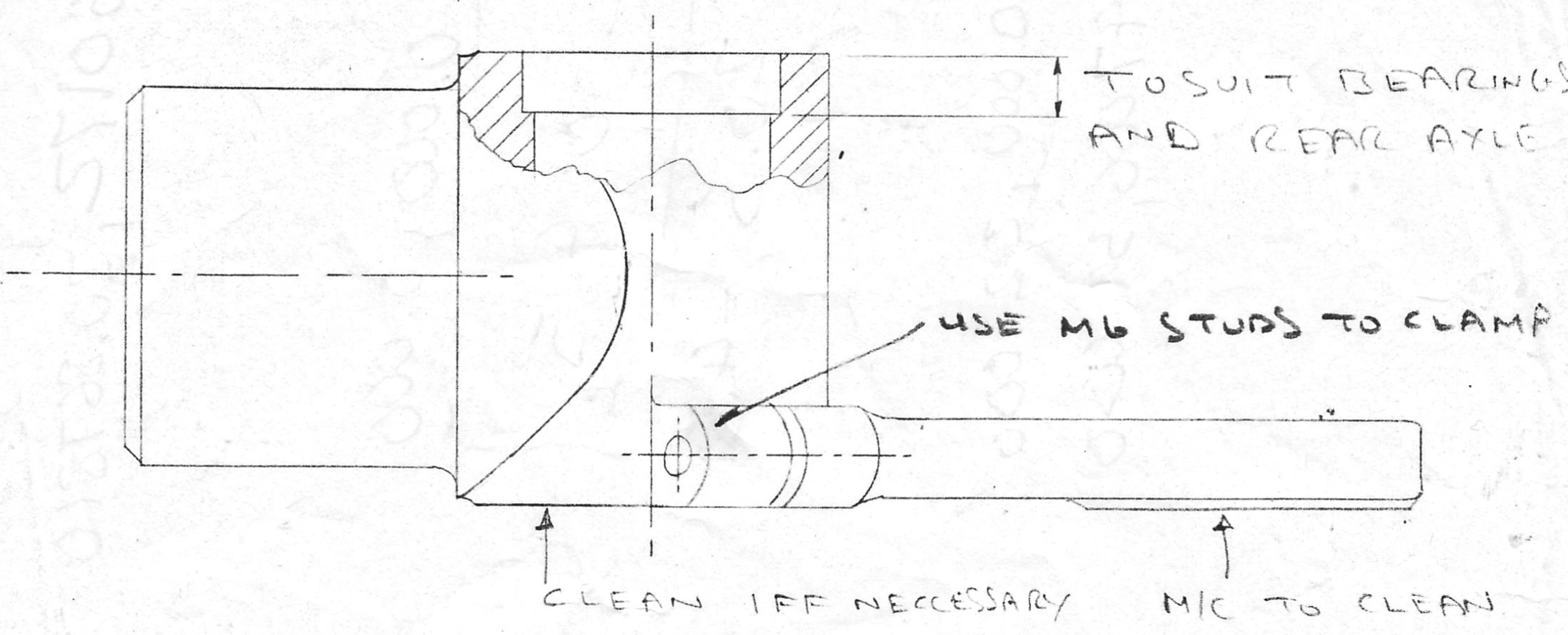


C8

1 1/4" TO SUIT TUBE

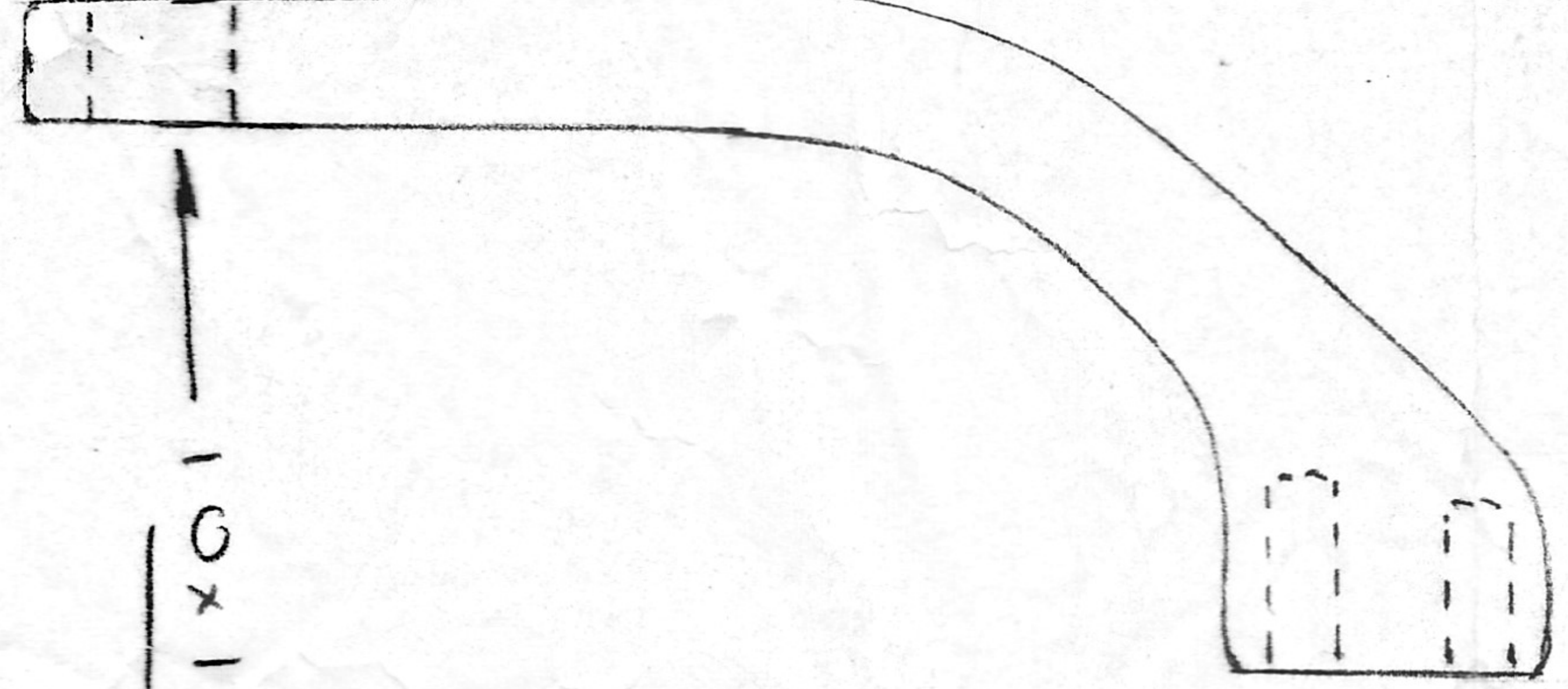
6" TO SUIT CASTING

C9A



MIC PARALLEL TO CLEAN

POSITION
← TO CASTING



← 2 MG POSITION TO MATCH REAR CASTING

USE MG STUDS TO FIX

← 10 X 1 PITCH OR REPLACE PIVOT BOLT ON REAR MEGA WITH M8 CAP SCREW

1	LMB	
---	-----	--

No.	DESCRIPTION	DATE

REVISIONS

REAR MANGERS

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE

DRAWING No. C913

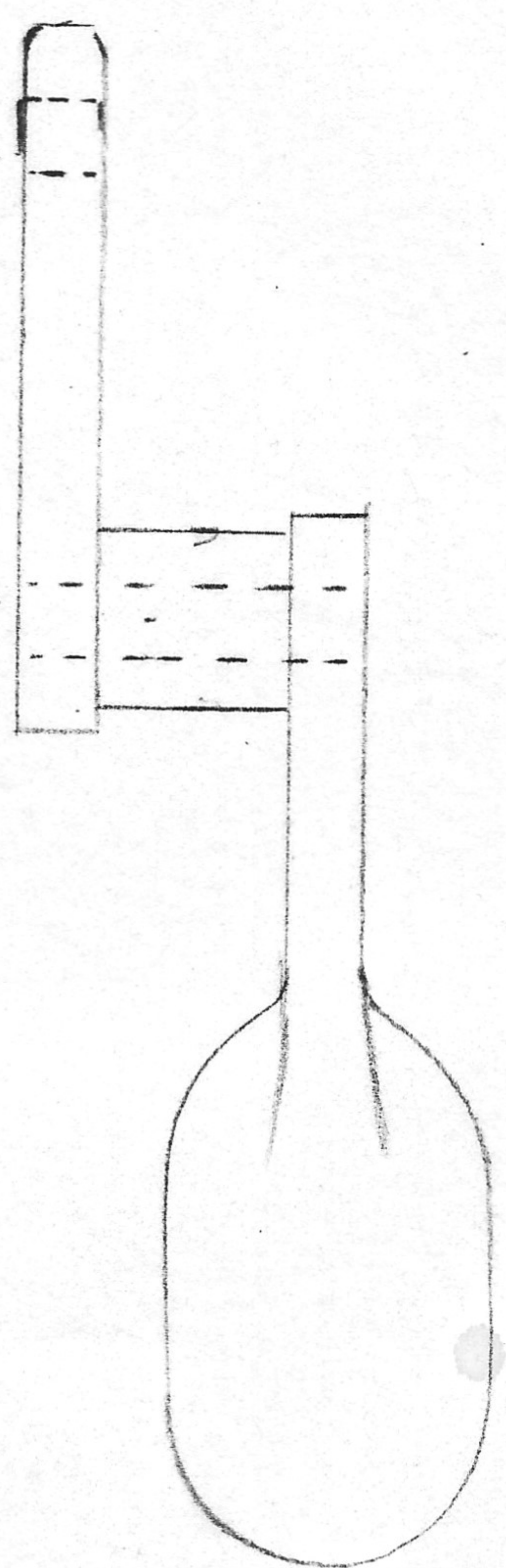
No.	DESCRIPTION	DATE

LM6

REVISIONS

SPOON BOWLS

2 DRILL 6.5 Ø



DRAWN

TRACED

CHECKED

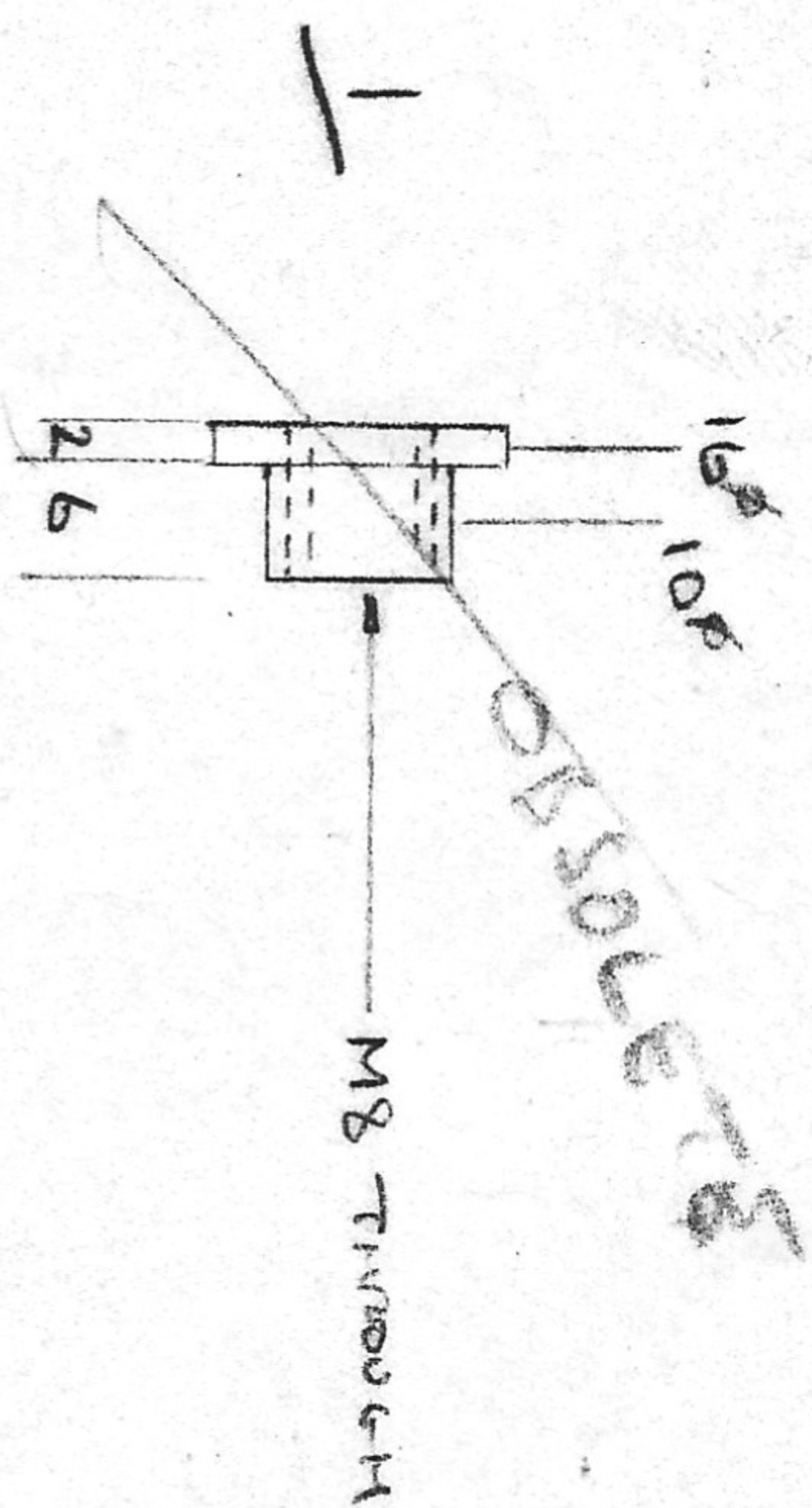
APPROVED

DATE

SCALE

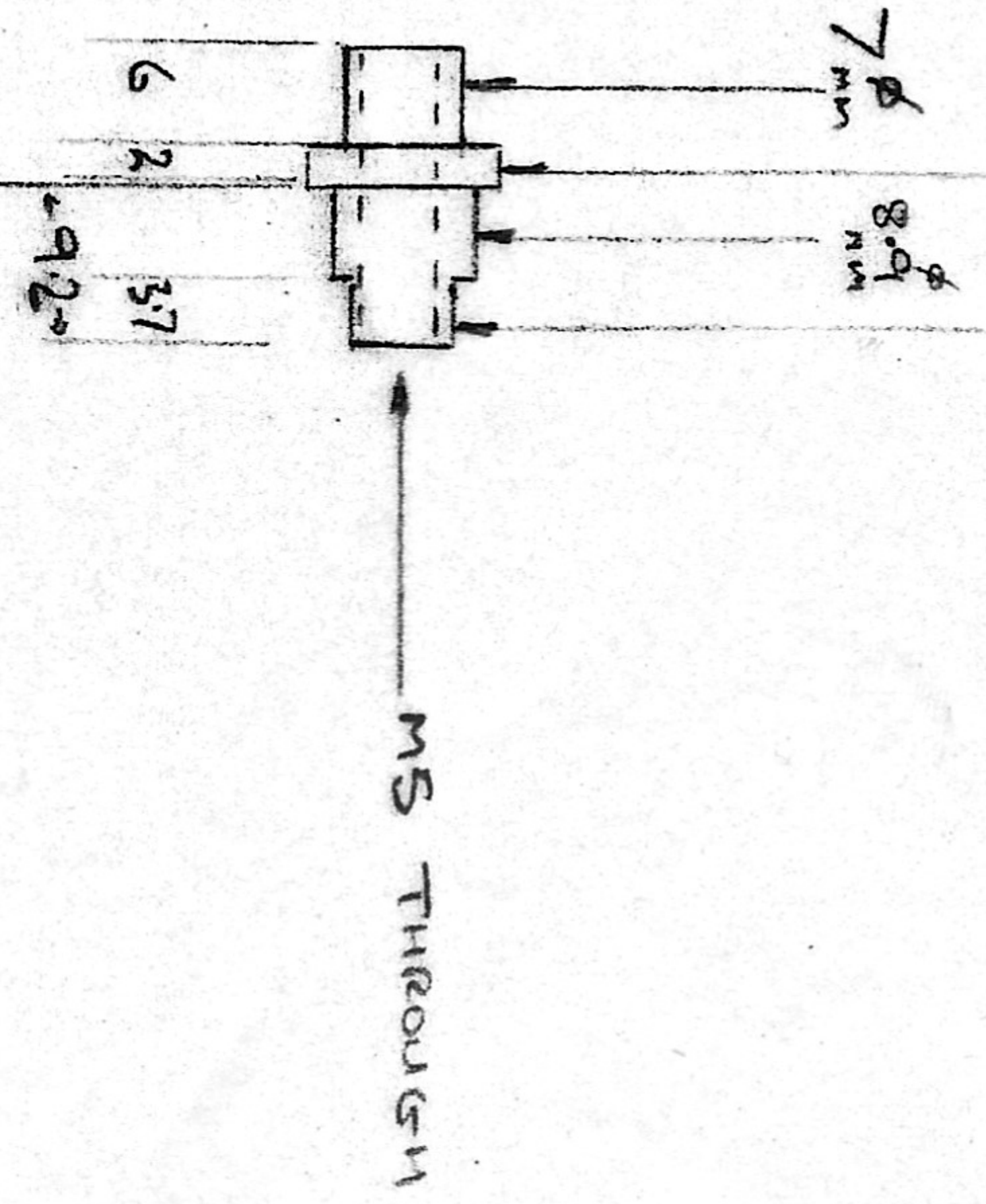
DRAWING No.

C10

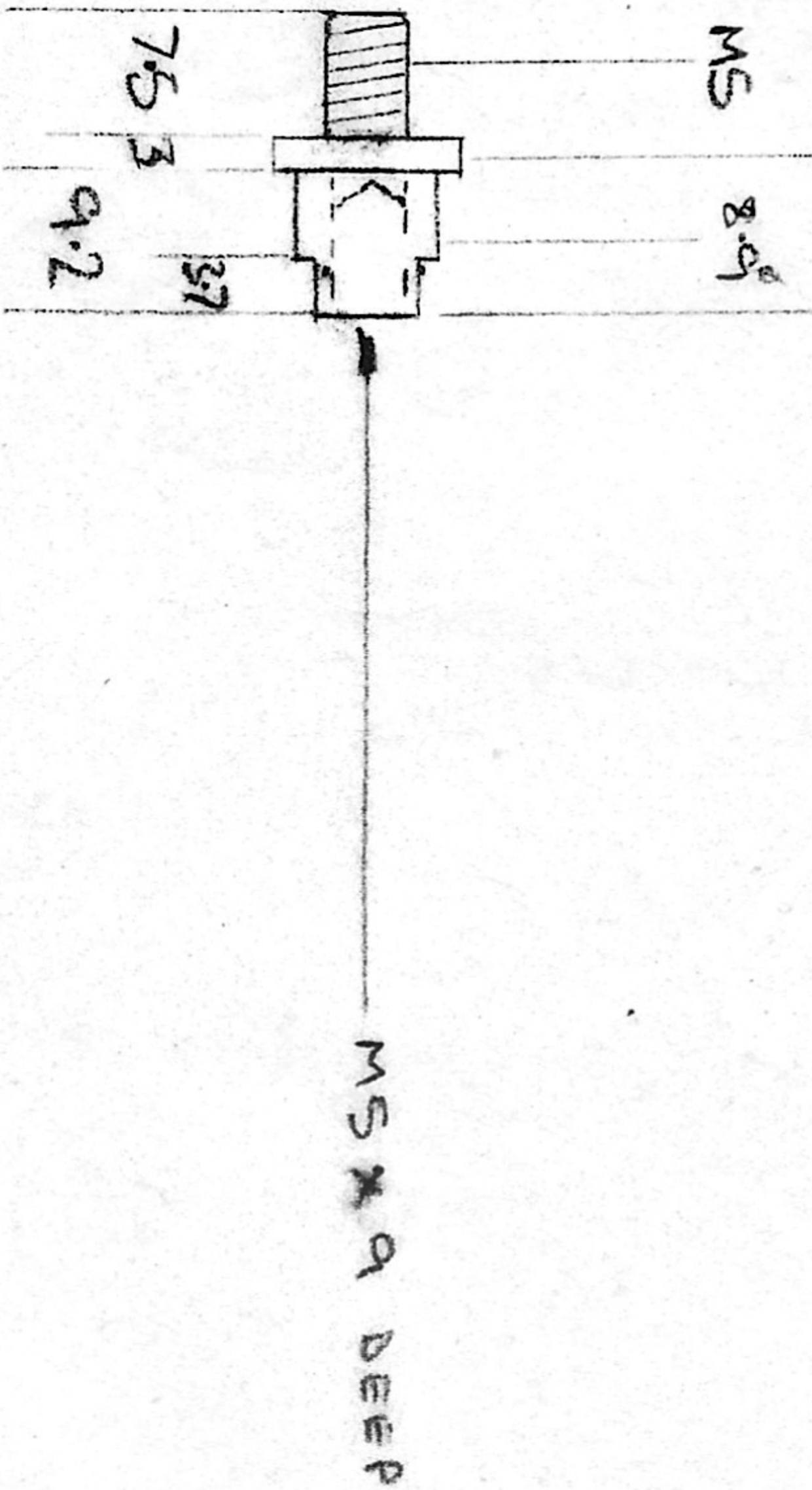


055069-3

12^d 5.8 AF FLUTS -0.04



12^d 5.85 AF FLUTS



MPT EN1A

No.	DESCRIPTION	DATE

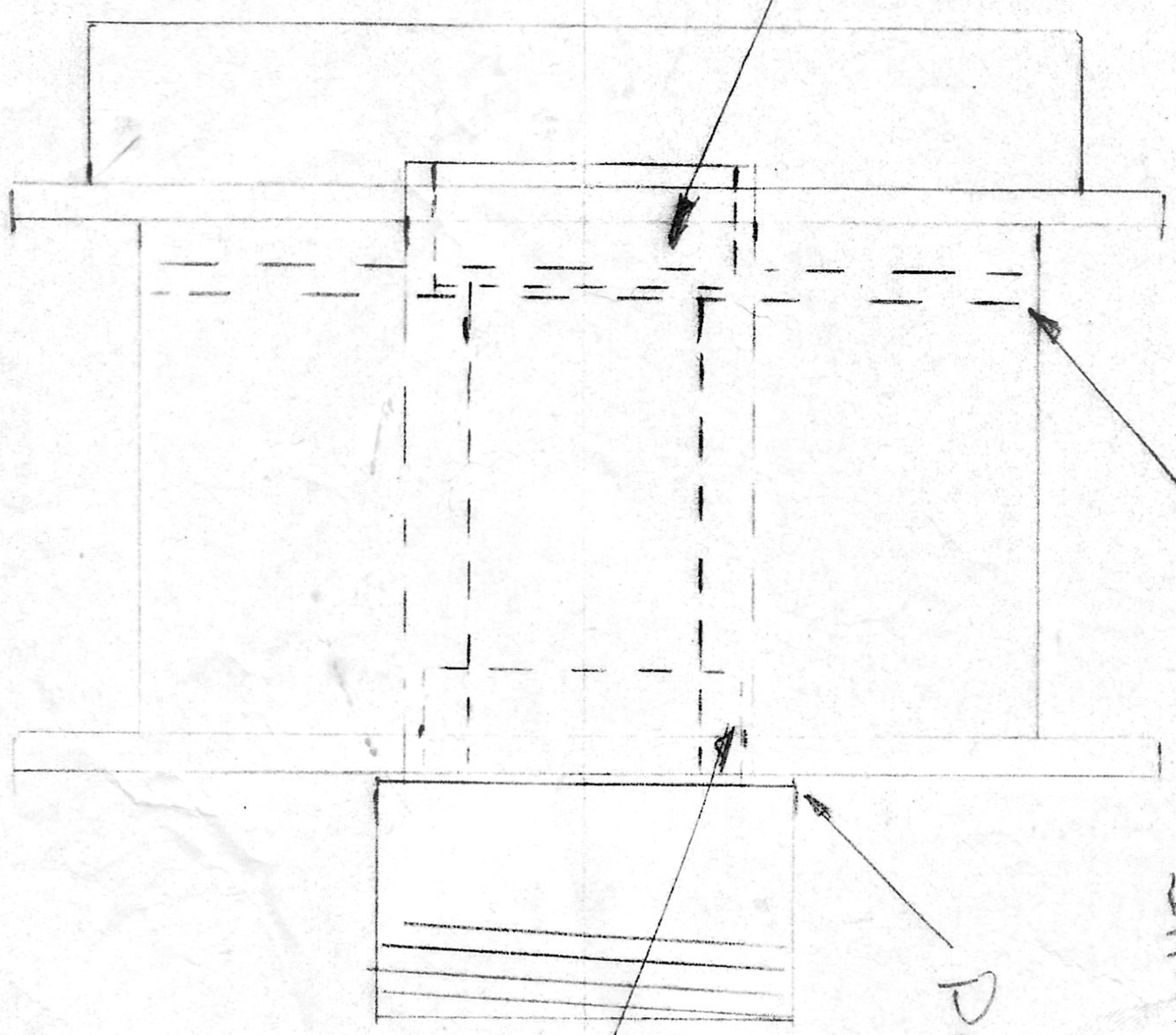
1	IDLER STUD SLEEVE	20FF
2	GEAR LEVER BOSS	20FF
3	"	10FF

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
<i>[Signature]</i>				8.5.83	1-1

DRAWING No.

1/2
3
TDS
TDS
TDS

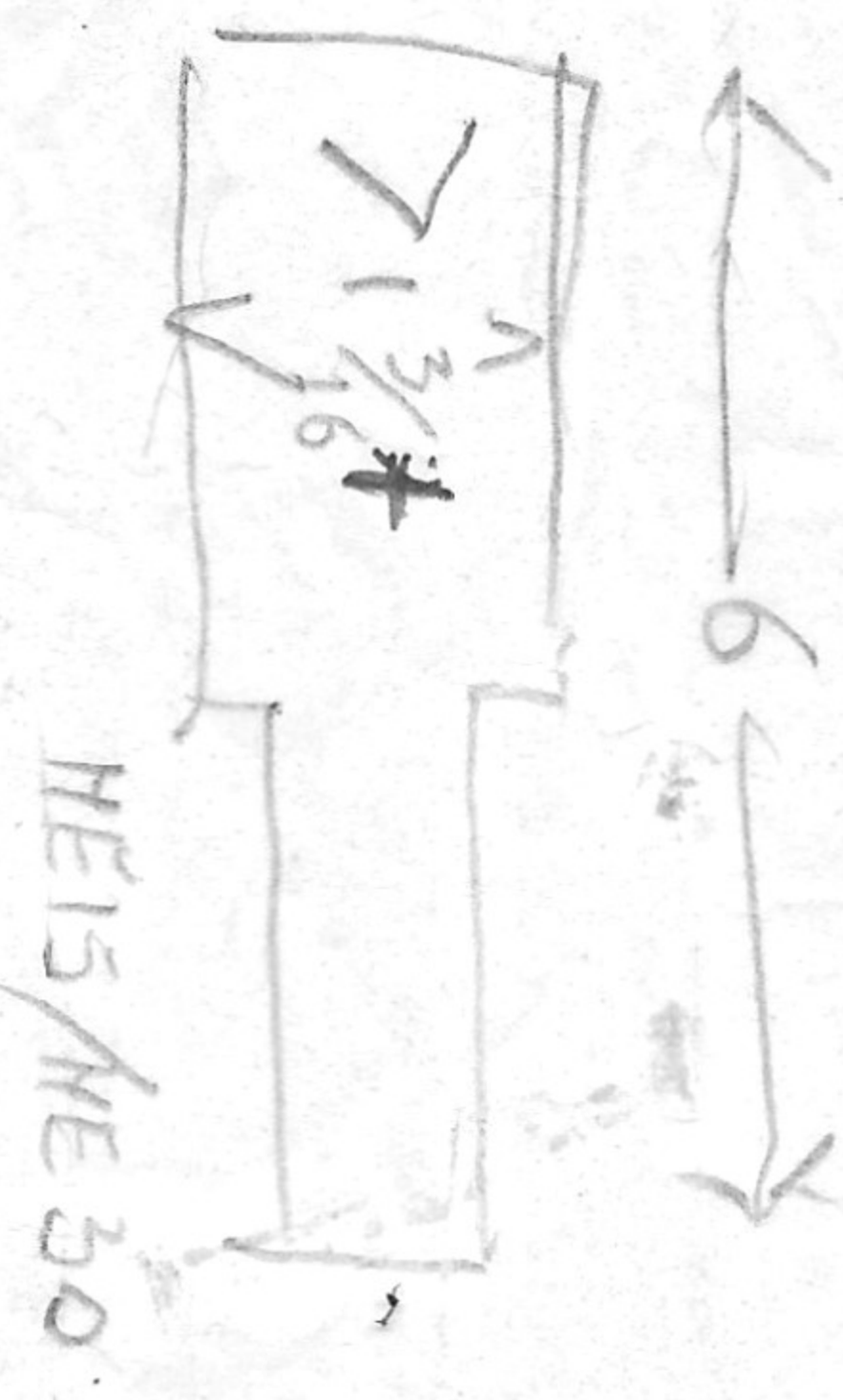
REMOVE STEEL BEARING CUP BY HEATING (AND HITTING) AND FIT BEARING SLEEVE



2 1/2 mm THICK ONLY DISC 80ø x 40mm SHANK FIT TO STEEL

PART OFF THREADS 1mm FROM END

26ø ID. BORE 30mm DEEP TO SUIT BEARING



HE15/ME 30

No.	DESCRIPTION	DATE

DOWN BRAKES (MODS)

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE

DRAWING No. H 1

2 OFF STEERING THE RODS $5/16"$ HE30 ALLOY $7\frac{7}{8}"$ LONG ✓
 TAPPED M6 x 20mm EACH END

2 OFF CROSS ARMS" $1\frac{1}{2}" \phi \times 1\frac{1}{2}"$ WALL $7\frac{1}{2}"$ LONG HE30 ALLOY ✓

1 OFF SENT TUBE $1"$ OD x $1/8"$ WALL x $7"$ OA HE30 ALLOY ✓

~~1 OFF~~ STEERING TUBE $1/2"$ $\phi \times 1/8"$ WALL x 10 $\frac{1}{2}"$ LONG M12 THREAD x 22mm ✓
 ONE END

~~1 OFF~~ FRONT CHAMBER TUBE $3/4"$ $\phi \times 1/8"$ WALL x $6"$ OA HE30 ALLOY X

1 off Main tube $2"$ OD $1/8"$ wall $6\frac{1}{2}"$ HE30 or prof HE15 X

~~gun bracket?~~

EN1A Brake shoe pivots $1\frac{1}{2}" \times 5/8"$ X 2

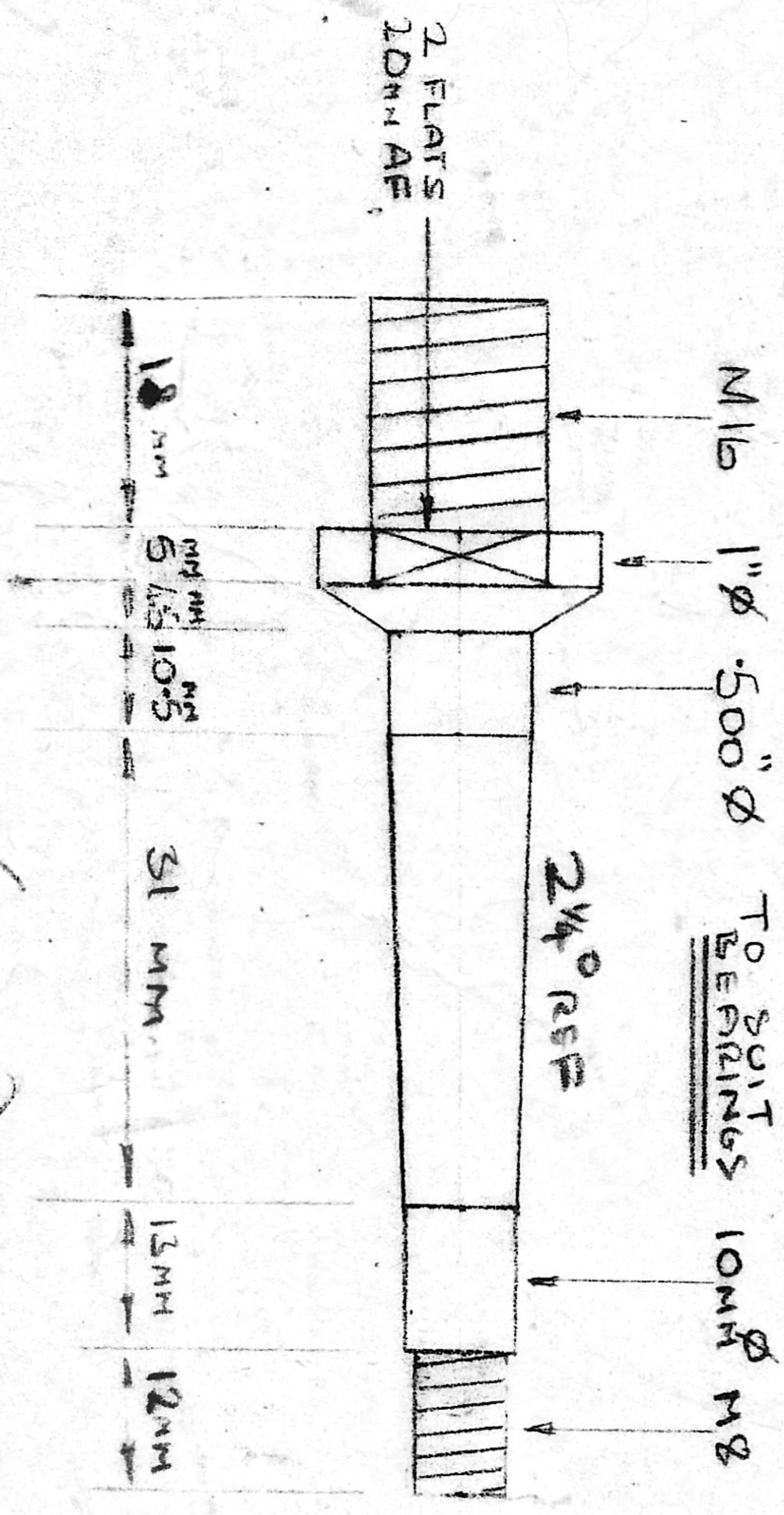
~~2 1/2 mm Alloy 4" squares, or discs~~

No.	DESCRIPTION	DATE

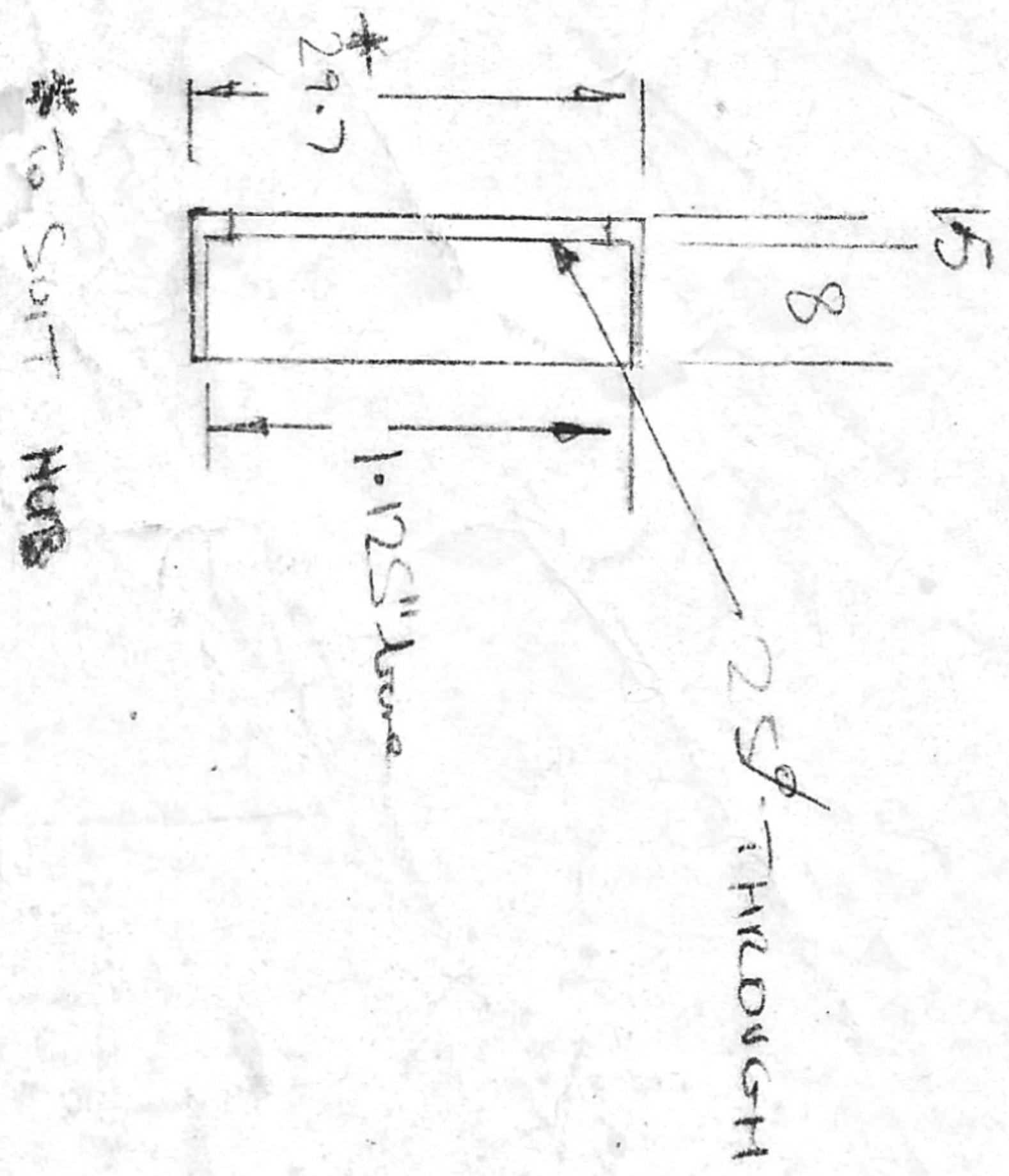
REVISIONS

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE

DRAWING No. MISC



(97mm)



254
3.175
28.575

29.7
28.575
1.125
.565

MAT. ENIT	1	
PLCY	2	
No.	DESCRIPTION	DATE

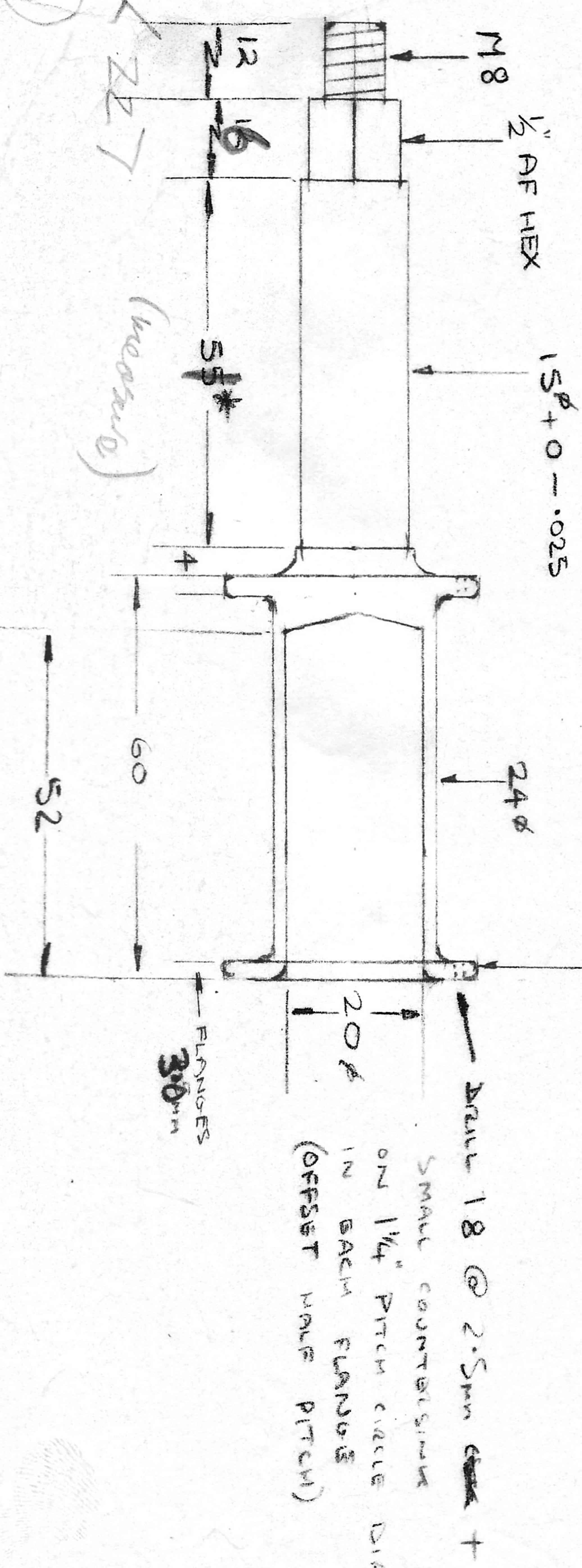
STUB AXLE FRONT
200mm
BENDING BUSH 200mm

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
MB				30-12-82	1-1

DRAWING No. T P S 1

* WHEN FITTED THIS WILL REQUIRE NYLON SPACER TO PREVENT END FLAT MACHINING AS NECESSARY.

- 1 get to 5mm
- 2 machine thread
- 3 mount hubs (washers)
- 3 make washers
- 4 cut hex
- 5 drill out - both ends - 8mm 2/10mm
- 6 tap f/w end

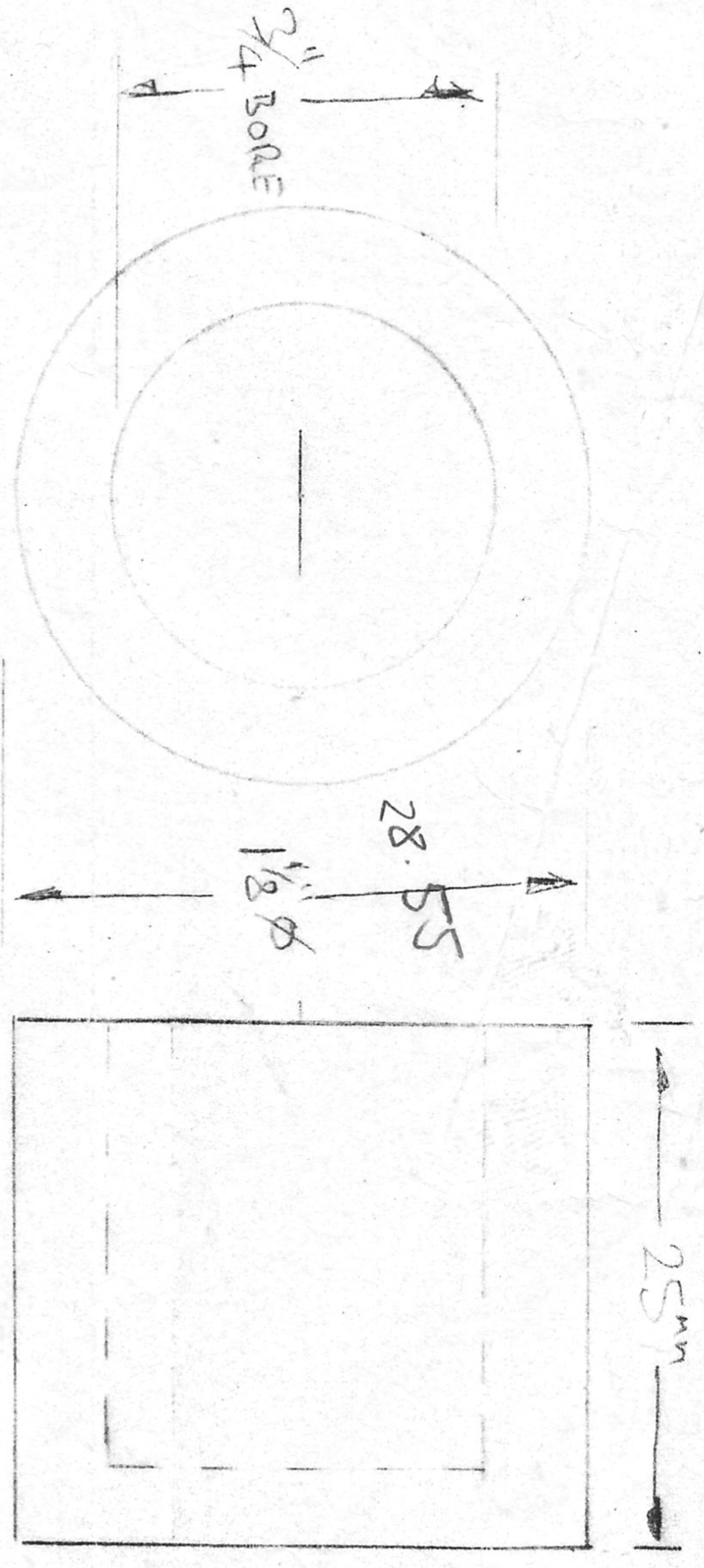


MAT EN 8	
No.	DESCRIPTION
	DATE

REAR AXLE/HUBS
1 OFF

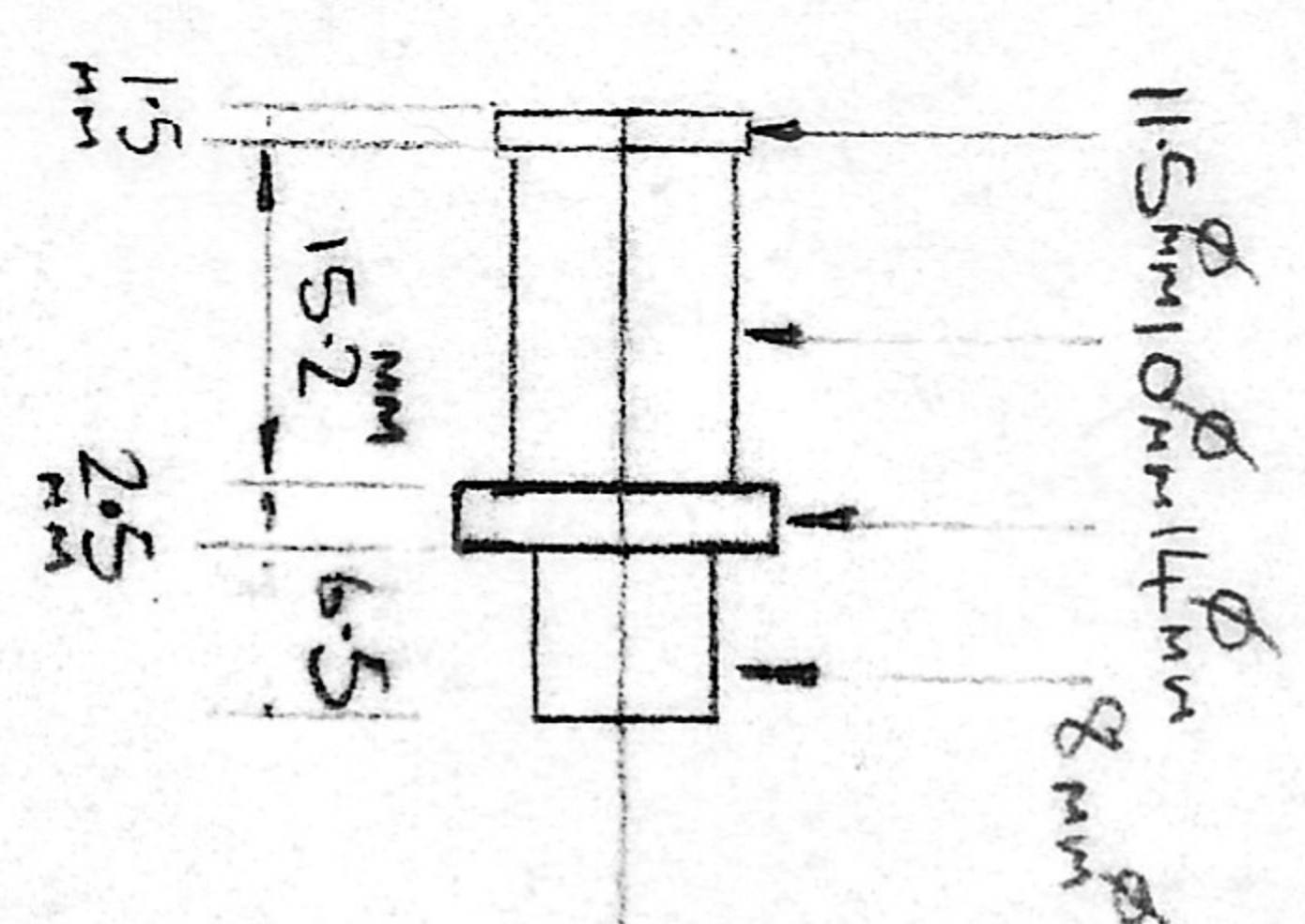
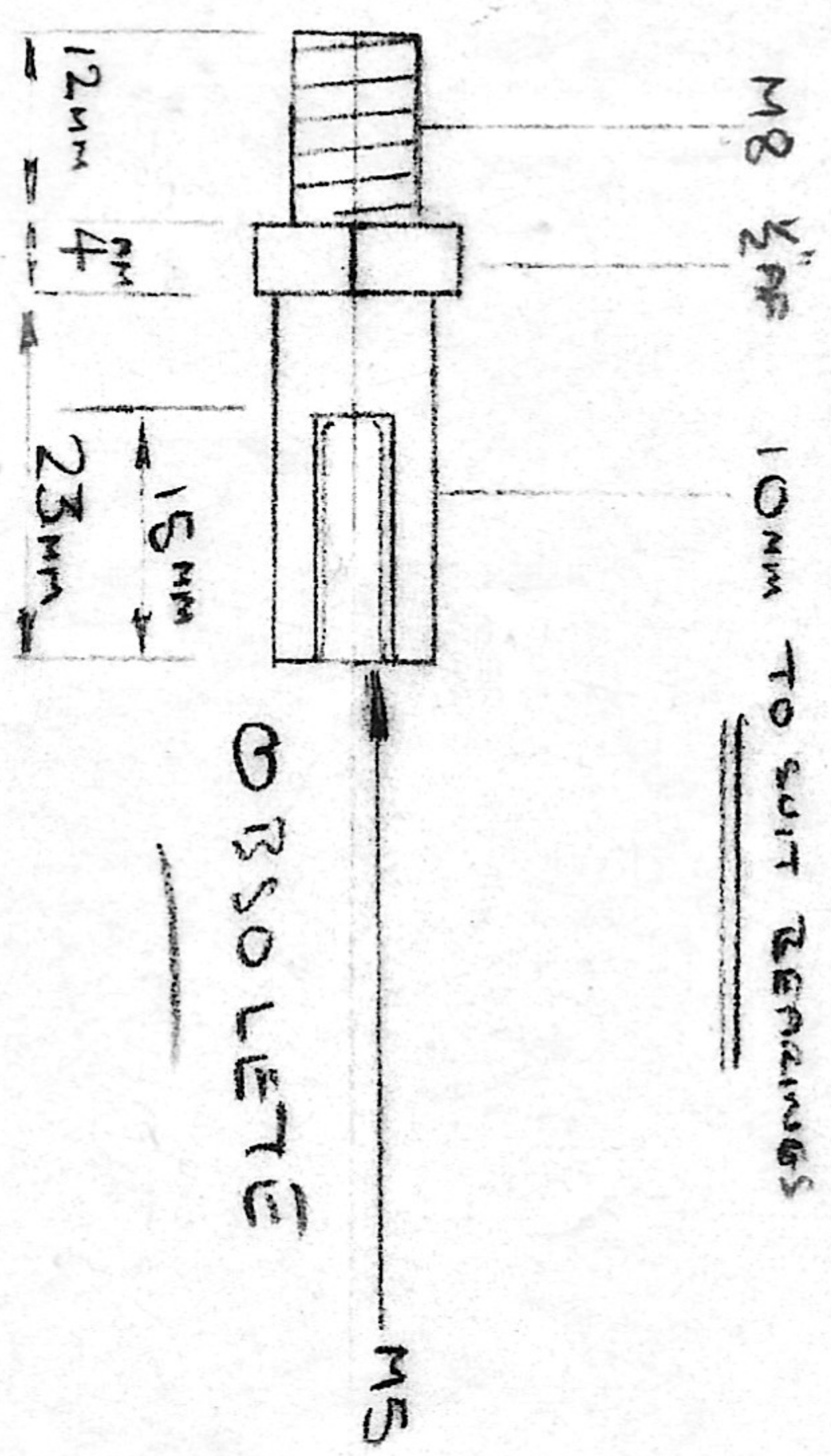
DRW'N	TRACED	CHECKED	APPROVED	DATE	SCALE
MS				24-10-84	1-1

DRAWING No. T P S 2 B



FRONT CHANGER
MOUNT SLEEVE
"PLASTIC"

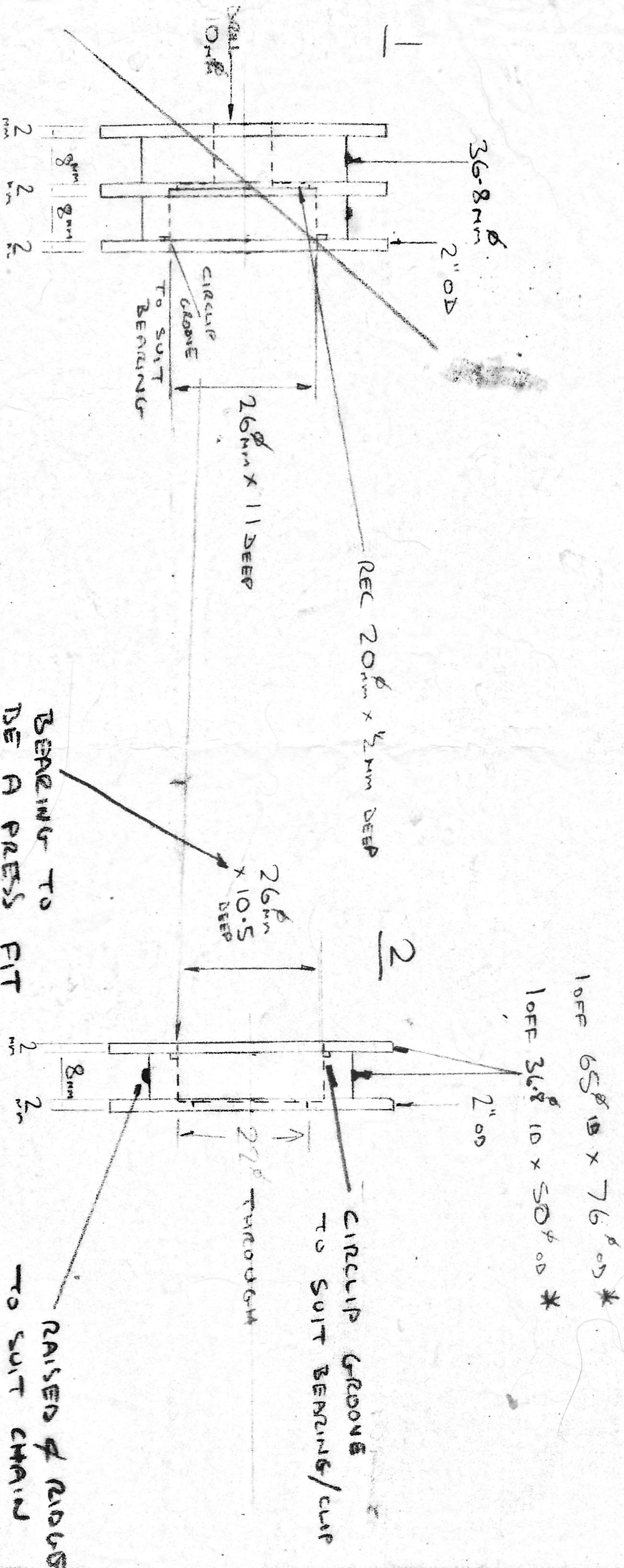
2X



No.	DESCRIPTION	DATE
1	MPT 1/2" AF HEX	
2	MPT M/S (ENIA)	

1	IDLER AXLE OBSOLETE
2	BRAKE SHOE PINOT 2OFF

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
MS			TPS 3	30-12-82	1-1
DRAWING No. 1		TPS 4			



NO.	DESCRIPTION	DATE
1	MAT 2" Nylon	
2	MAT 2"	

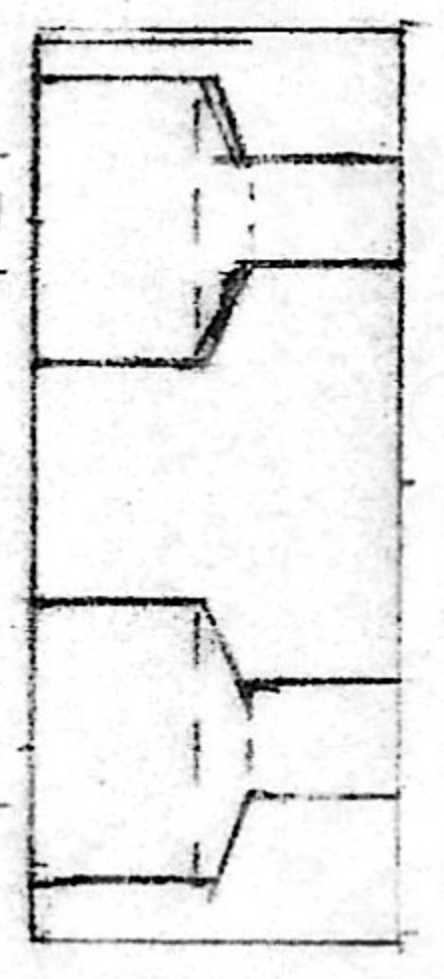
- 1 IDLEN SOLETS
- 2 IDLES EACH

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
<i>MB</i>				30-12-82	1-1

DRAWING NO. 2 TPN 1 TPN 2

REVISIONS

19 → 2x

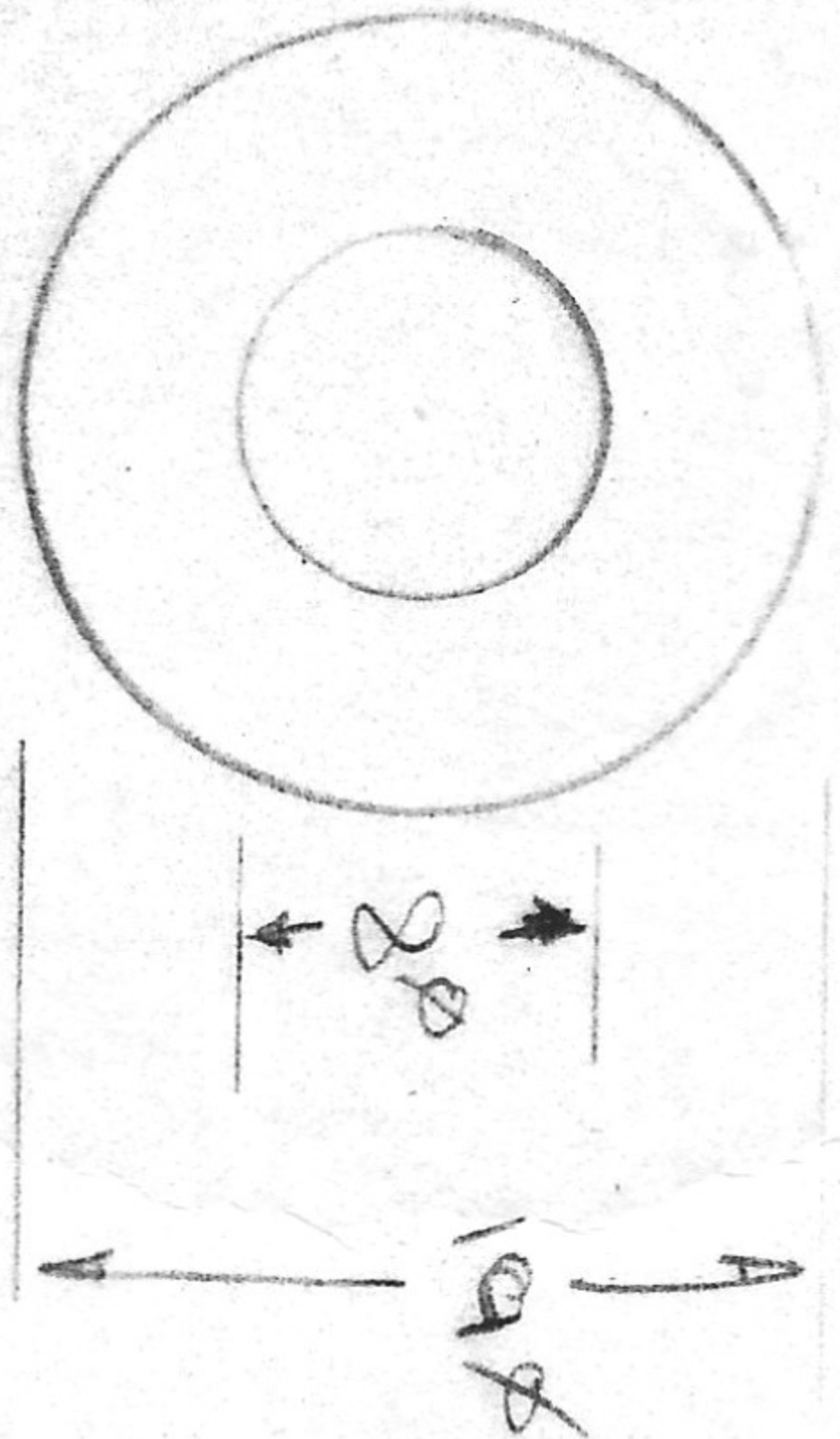


11 →



7.5 ϕ (TO SUIT BRAKE LEVER)

DRILL 2 6.5 ϕ - 3 DEEP + 2.5 THROUGH



2 EACH 1MM THICK NYLON AND PTFE OR ACETAL

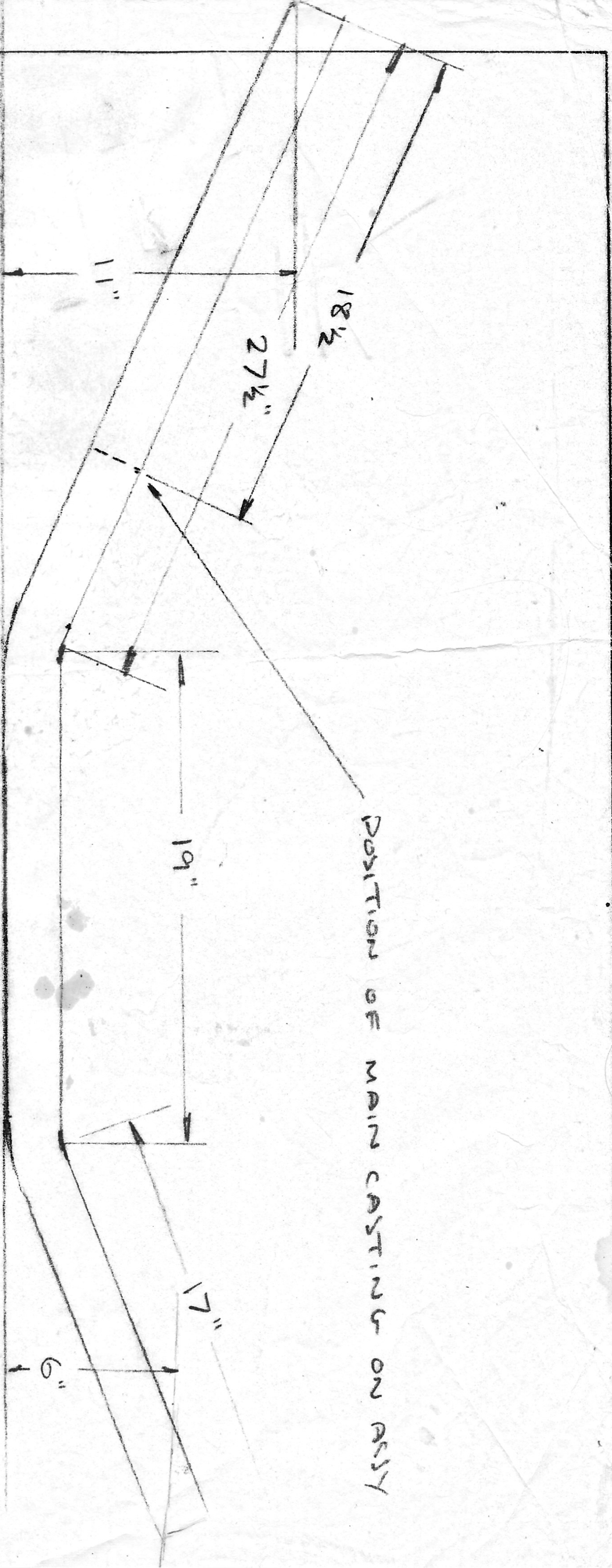
2x

①	ALLY	10FF
②	NYLON/PTFE/ACETAL	4-0FF
No.	DESCRIPTION	DATE

- ① BRAKE LEVER CABLE ANCHOR
- ② KING PIN THRUST WASHERS

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
					2x

DRAWING No. TPA 3 TPN 3



2" OD x 1/8 WALL
 62" LONG BEFORE BENDING

730123 EXT 74
 MAIN TUBE HE30
 ALLY

JOHN WOODBACH

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
					5/8" = 1"

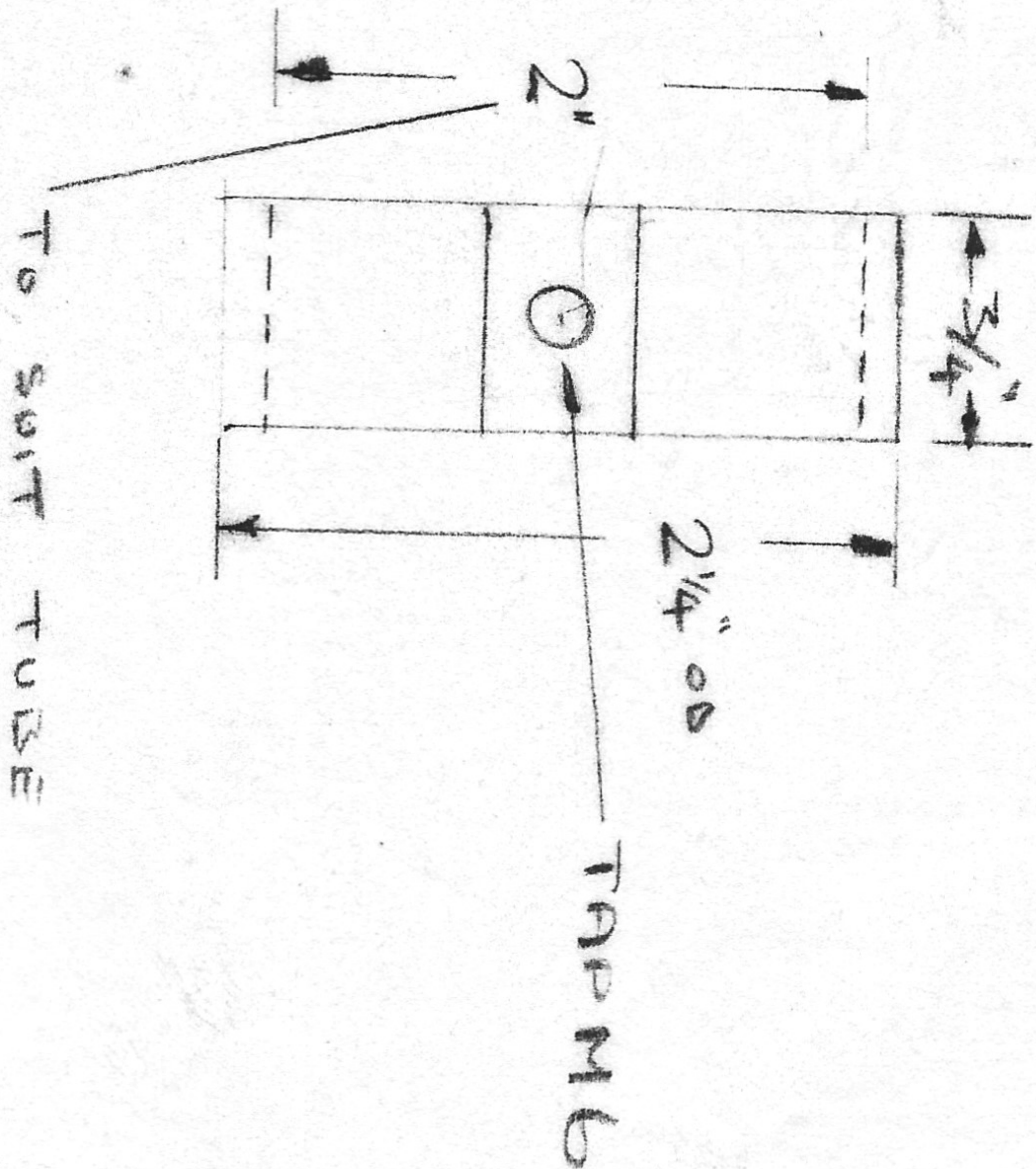
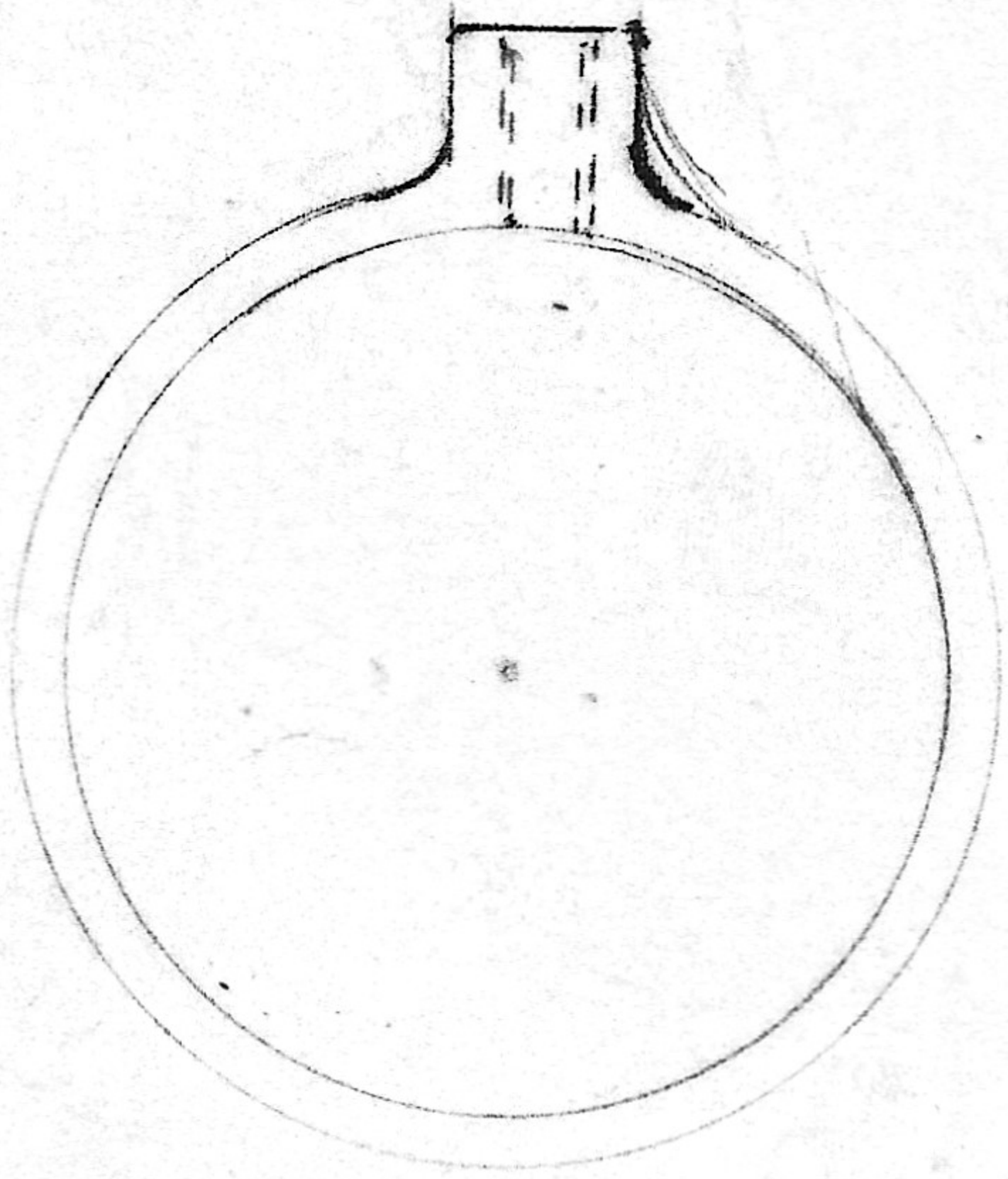
DRAWING No. T 1

No.	DESCRIPTION	DATE

REVISIONS

PART. ALLY HEAD

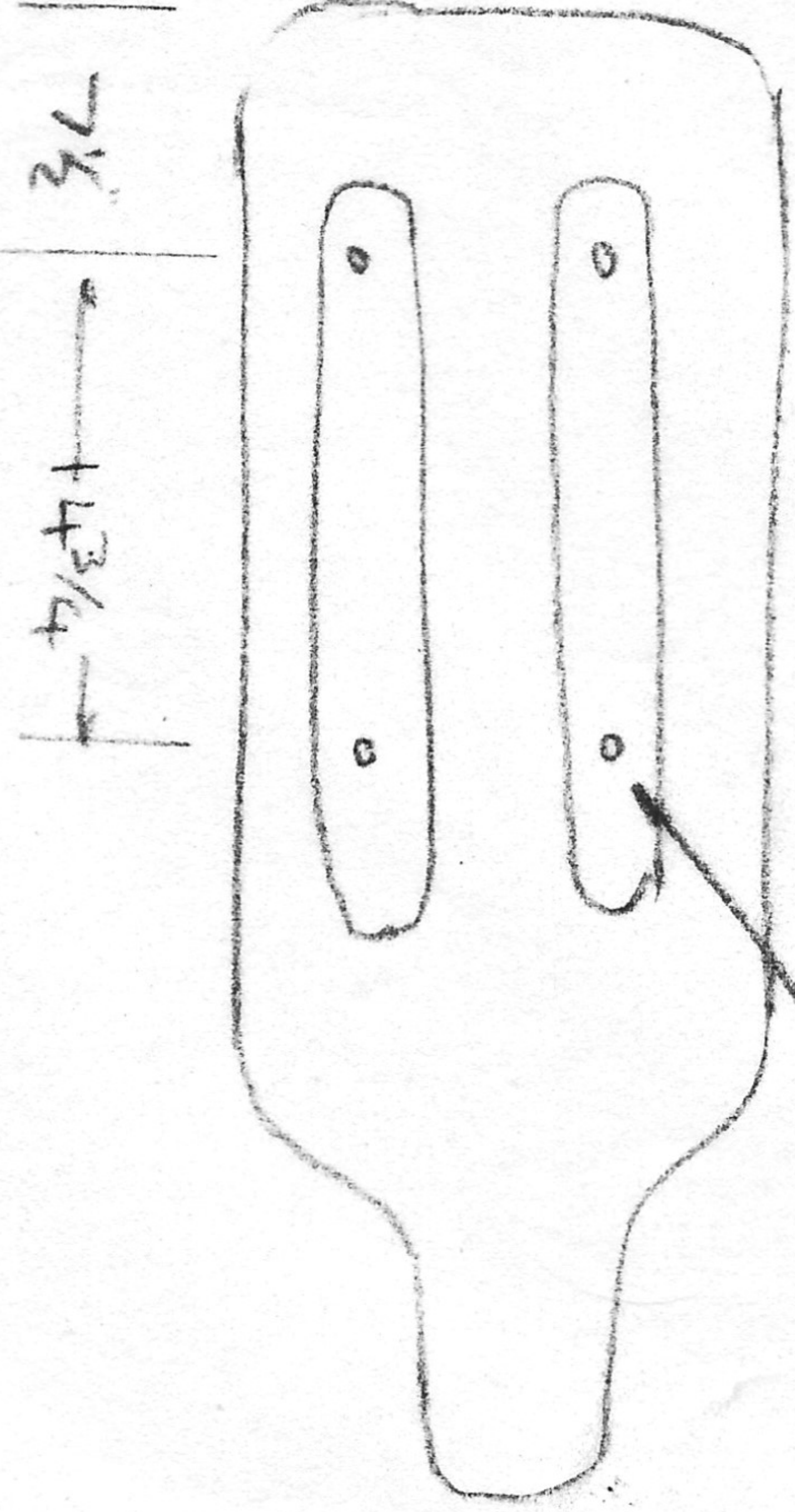
FIT STUD
FOR PLANS DRAWING
P1004



HANDBRANDE MOUNTING
DRAWING

DRAWN	TRACED	DATE	SCALE
MS		12-1-86	1/1

DRAWING NO. PM. 1



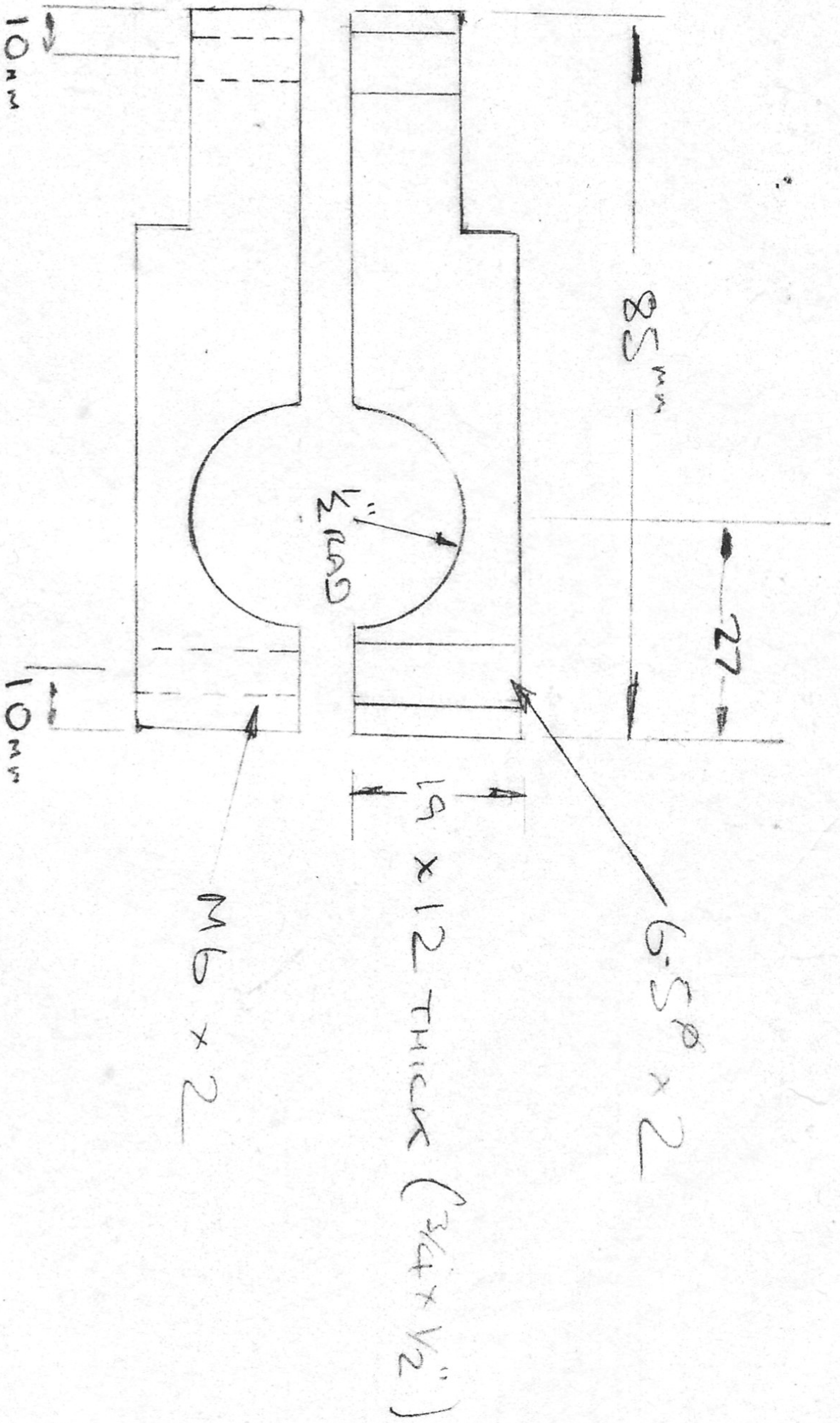
4.8.54 POSITIONS FROM CASTINGS

No.	DESCRIPTION	DATE

SEAT

DRAWING No. S1

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE



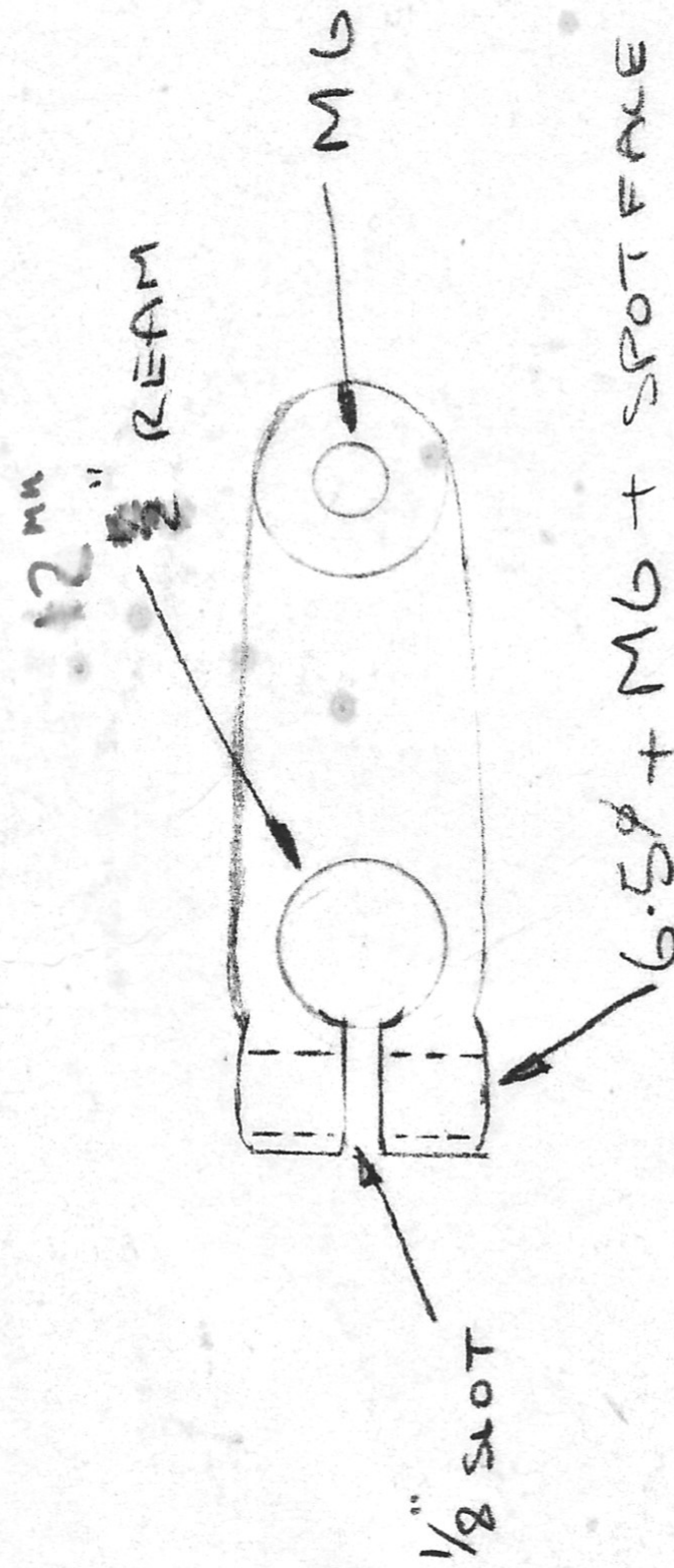
THIS SUITS UNION DYNAMO
 MAY NEED MODS FOR OTHERS

No.	DESCRIPTION	DATE

DYNAMO ROCKET
 HESLO ALLEY

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE

DRAWING No. D.M. 1

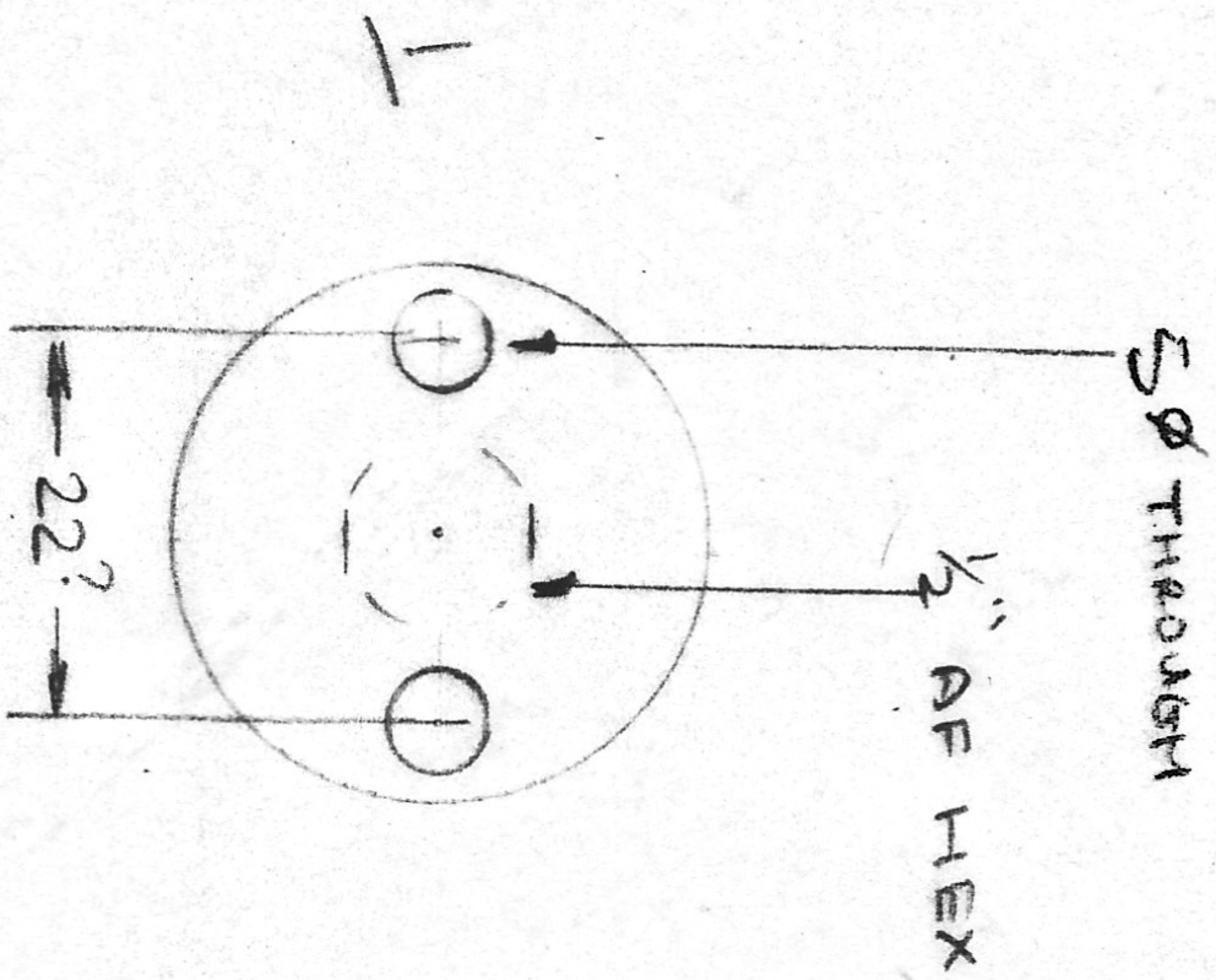


1	GUNMETAL	
No.	DESCRIPTION	DATE

STEELING ARM

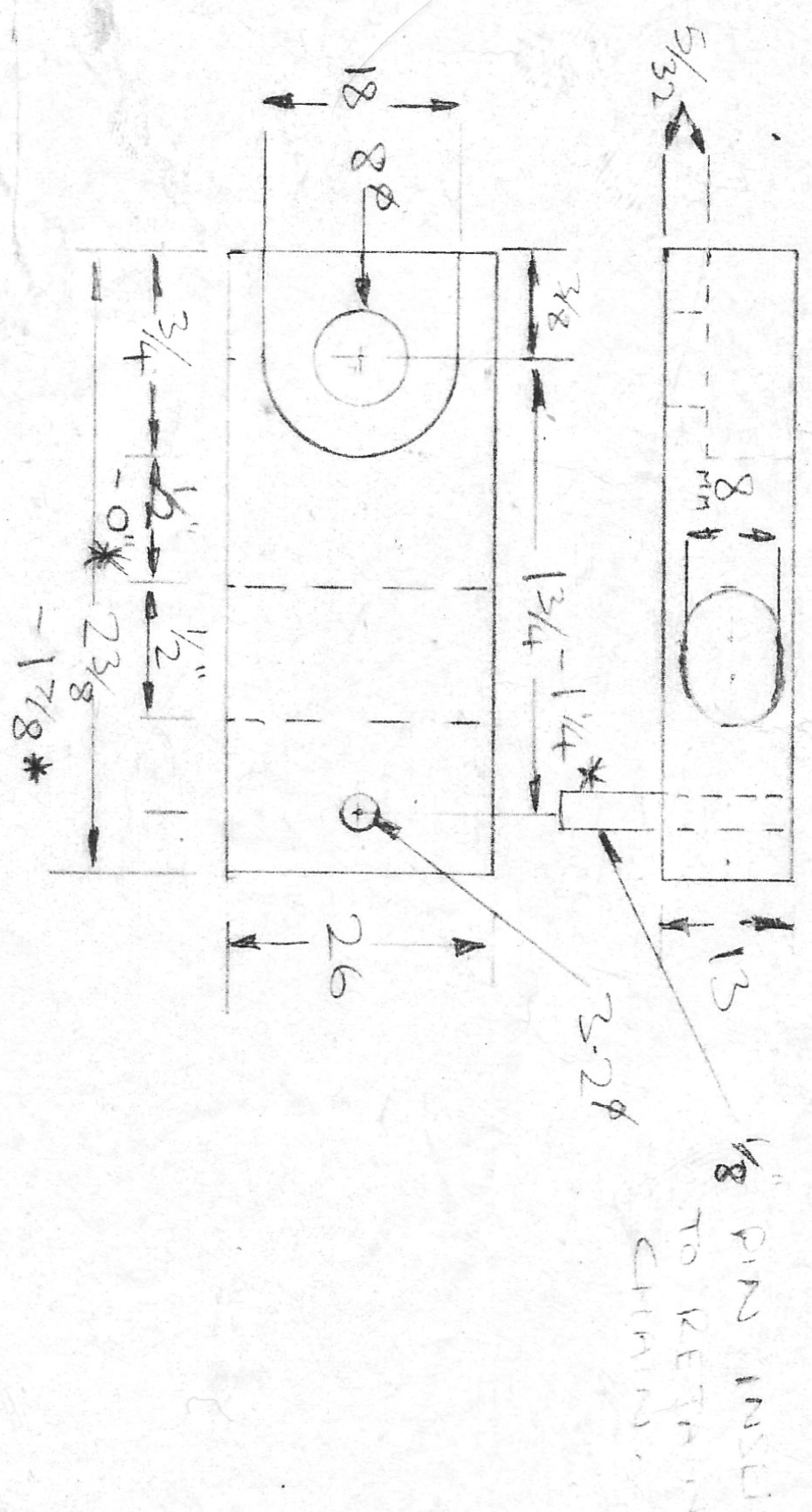
DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE

DRAWING No. **BSC1**



1.370" x 24 TPI W/FORM

SUPPLIED



1	MAT ALLY HES0	
2	ACETAL RESIN OR	
No.	DESCRIPTION	DATE

NYLON

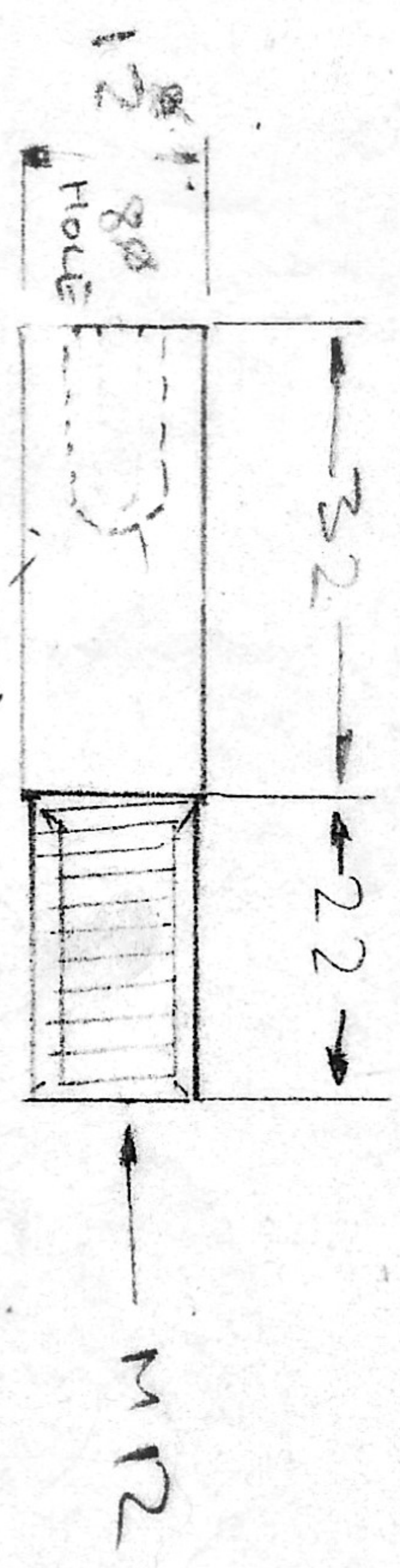
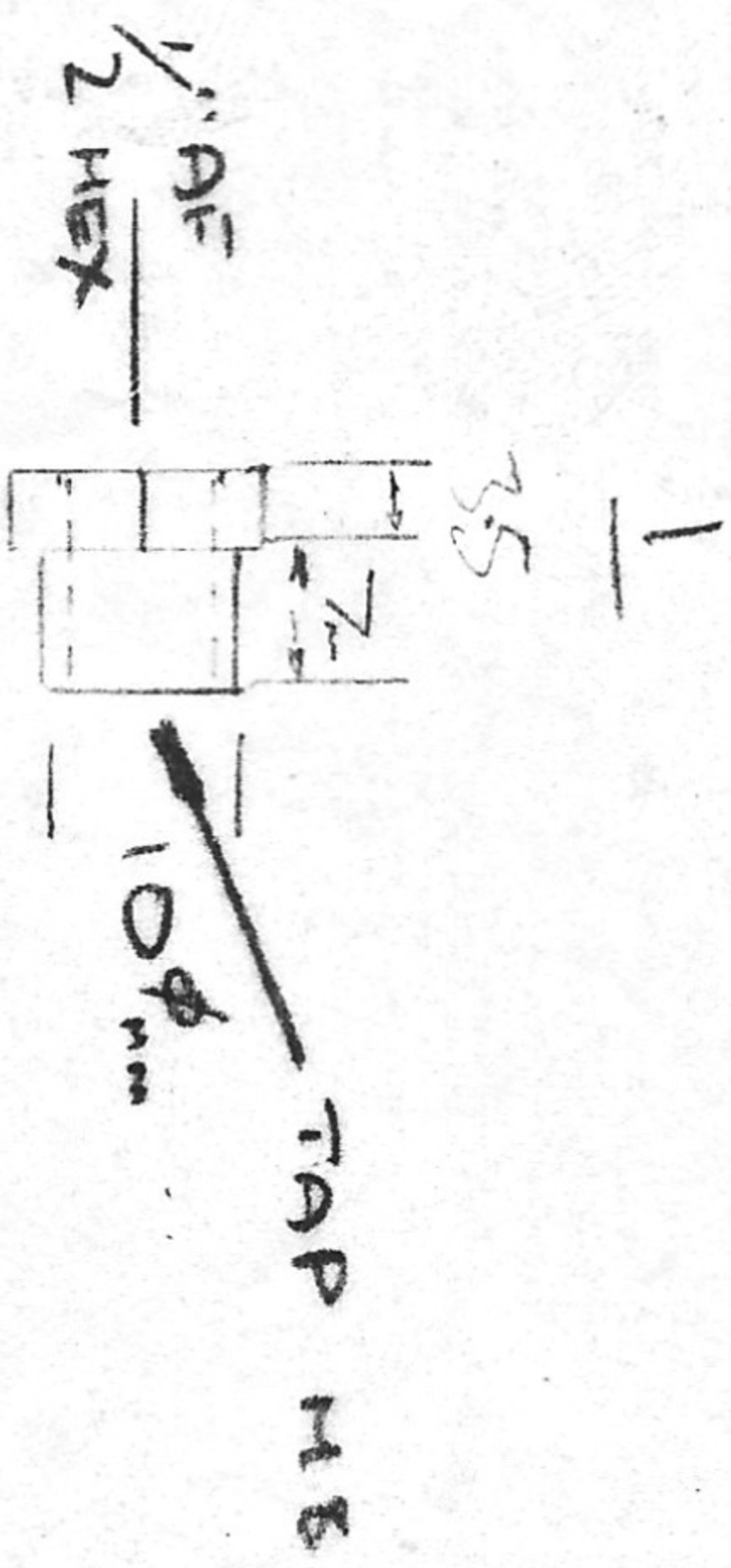
1 BLOCK ADAPTOR 1 OFF

2 CHAIN GUIDES * EACH

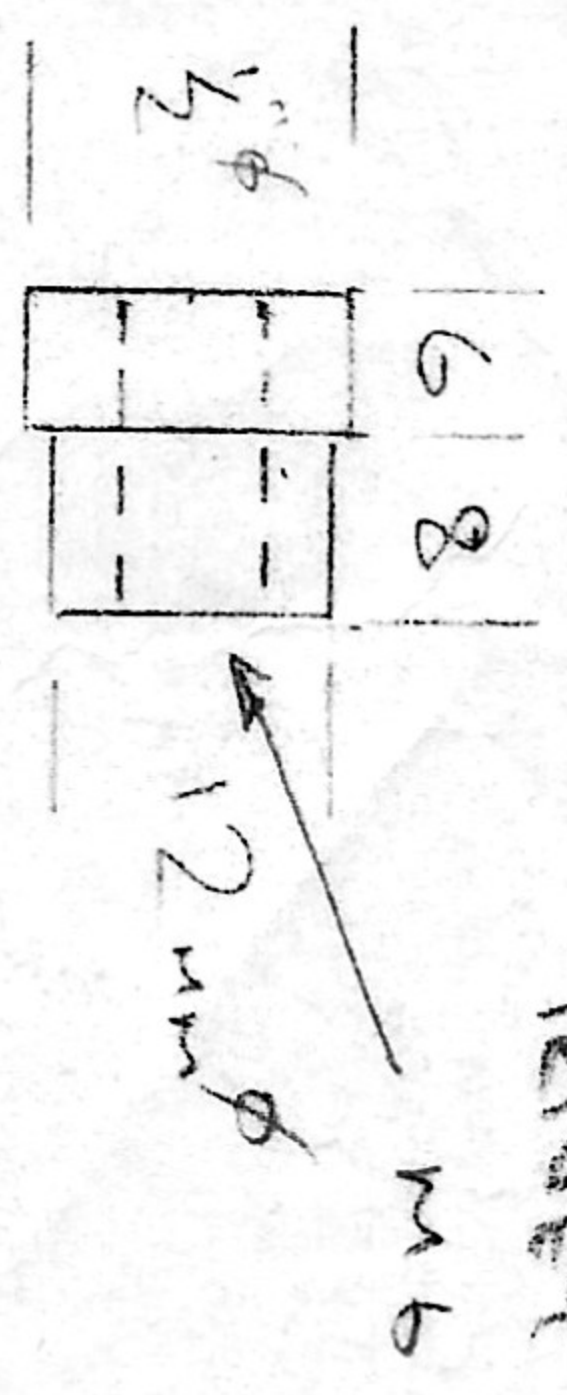
DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
				24-10-84	1-1

DRAWING NO. TPA 2 B TPAR 1A/B

1-18-51
 2d Nylon Pin
 TIGHT FIT IN NO 2



THIS PART AND STEERING TUBE
 TO BE FITTED TO STEERING JOINT
 INSERTS WITH LOCITITE AND
 RIVET OVER ENDS



M/STEEL	1
ALUM	2/3
No.	
DESCRIPTION	DATE

- 1 IDLER BUSH 20mm
- 2 STEERING ARM PIN
- 3 BRASS MOUNT LOCK

DRAWN	TRACED	CHECKED	APPROVED	DATE	SCALE
<i>MS</i>				31-12-83	1-1

DRAWING No. TPA 4-5-6